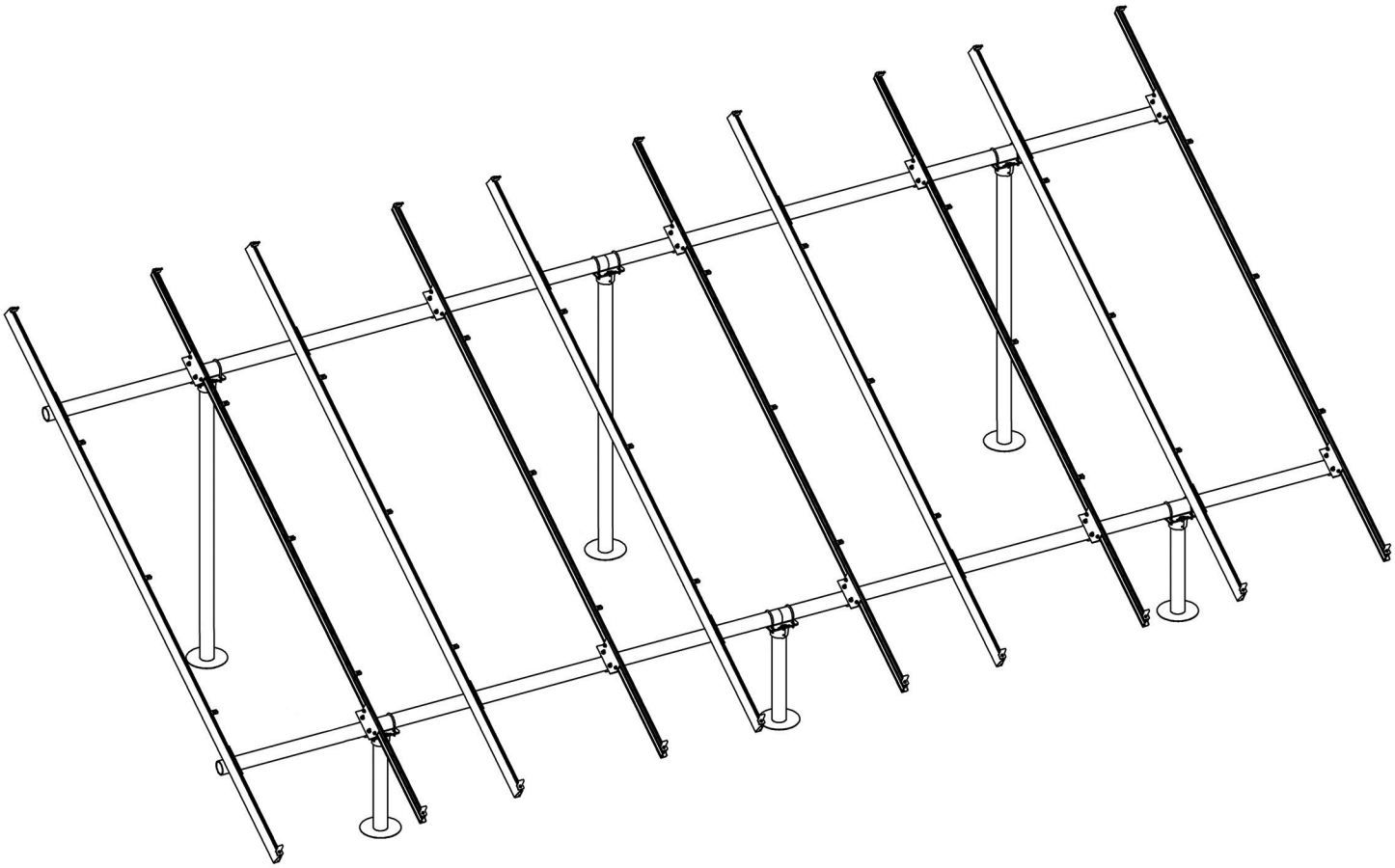
GROUND MOUNT



INSTALLATION MANUAL

IRONRIDGE

CONTENTS

DISCLAIMER

This manual describes proper installation procedures and provides necessary standards required for product reliability. Warranty details are available on website. All installers must thoroughly read this manual and have a clear understanding of the installation procedures prior to installation. Failure to follow these guidelines may result in property damage, bodily injury or even death.

IT IS THE INSTALLER'S RESPONSIBILITY TO:

- Ensure safe installation of all electrical aspects of the array. All electrical installation and procedures should be conducted by a licensed and bonded electrician or solar contractor. Routine maintenance of a module or panel shall not involve breaking or disturbing the bonding path of the system. All work must comply with national, state and local installation procedures, product and safety standards.
- Comply with all applicable local or national building and fire codes, including any that may supersede this manual.
- Ensure all products are appropriate for the installation, environment, and array under the site's loading conditions.
- Use only IronRidge parts or parts recommended by IronRidge; substituting parts may void any applicable warranty.
- Review the Design Assistant and Certification Letters to confirm design specifications.
- Ensure provided information is accurate. Issues resulting from inaccurate information are the installer's responsibility.
- Validate foundation parameters prior to installation, as a local geotechnical report may be required to assess ground conditions. We recommend consulting with a local engineer familiar with local regulations and build site requirements, including soil conditions, terrain and load criteria. All parameters may impact foundation requirements.
- Ensure bare copper grounding wire does not contact aluminum and zinc-plated steel components, to prevent risk of galvanic corrosion.
- If loose components or loose fasteners are found during periodic inspection, re-tighten immediately. If corrosion is found, replace affected components immediately.
- Provide an appropriate method of direct-to-earth grounding according to the latest edition of the National Electrical Code, including NEC 250: Grounding and Bonding, and NEC 690: Solar Photovoltaic Systems.
- Disconnect AC power before servicing or removing modules, AC modules, microinverters and power optimizers.
- Review module manufacturer's documentation for compatibility and compliance with warranty terms and conditions.

RATINGS

UL 2703 LISTED

#5003225

- Conforms to STD UL 2703 (2015) Standard for Safety First Edition: Mounting Systems, Mounting Devices, Clamping/ Retention Devices, and Ground Lugs for Use with Flat-Plate Photovoltaic Modules and Panels.
- Max Overcurrent Protective Device (OCPD) Rating: 25A
- Max Module Size: 24ft²
- CAMO Specific Allowable Design Load Rating: 50 PSF downward, 50 PSF upward, 15 PSF lateral
- System Level Allowable Design Load Rating: meets minimum requirements of the standard (10 PSF downward, 5 PSF upward, 5 PSF lateral). Actual system structural capacity is defined by PE stamped certification letters.

CLASS A SYSTEM FIRE RATING PER UL 1703

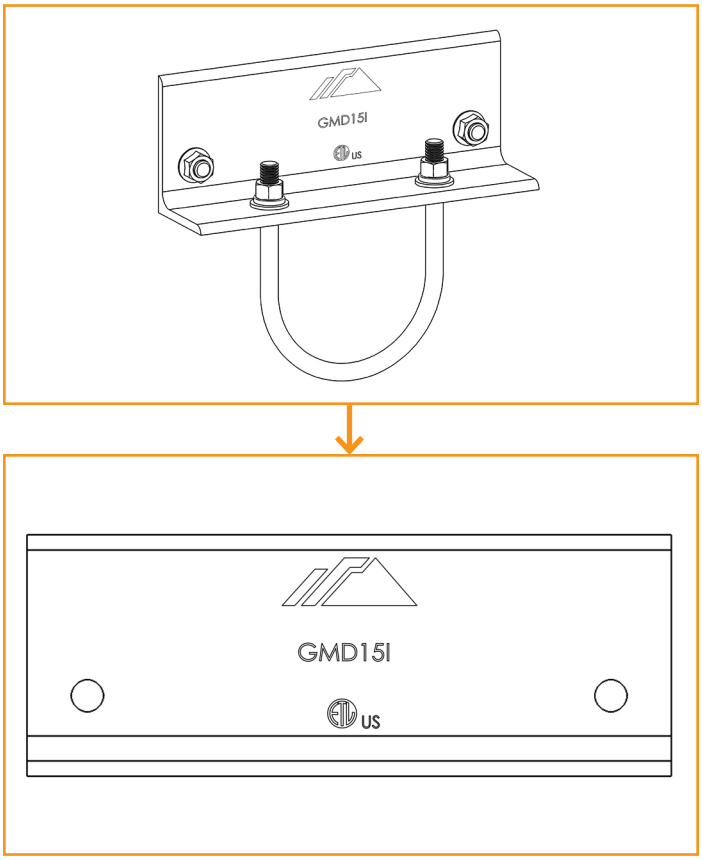
- Not Fire Rated

STRUCTURAL CERTIFICATION

- Designed and Certified for Compliance with the International Building Code & ASCE/SEI-7

MARKINGS

Product markings are located on the system's Rail Connectors.



CHECKLIST

PRE-INSTALLATION

☐ Verify module compatibility. See Page 12 for info.

☐ Purchase 2” or 3” ASTM A53 Grade B Schedule 40 Pipe, galvanized to a min of ASTM A653 G90 or ASTM A123 G35, or 2” or 3” Allied Mechanical Tubing with Gatorshield or FlowCoat Zinc coating (ASTM A1057).

TOOLS REQUIRED

☐ Post Hole Digger or Powered Auger

☐ Socket Drive (7/16”, 9/16”, and 1/2” Sockets)

☐ Torque Wrenches (0-240 in-lbs and 10-40 ft-lbs)

☐ Transit, String Line, or Laser Level

☐ 3/16” Allen Head

TORQUE VALUES

☐ Top Cap Set Screws (3/16” Allen Head)

Schedule 40 Pipe: 20 ft-lbs

2” Allied Mechanical Tubing: 11 ft-lbs

3” Allied Mechanical Tubing: 16 ft-lbs

☐ Top Cap U-Bolt Nuts (9/16” Socket): 15 ft-lbs

☐ Rail Connector Bracket Nuts (9/16” Socket): 21 ft-lbs

☐ Rail Connector U-Bolt Nuts (9/16” Socket): 60 in-lbs

☐ Grounding Lug Nuts (7/16” Socket): 80 in-lbs

☐ Grounding Lug Terminal Screws (7/16 Socket): 20 in-lbs

☐ Universal Fastening Objects (7/16” Socket): 80 in-lbs

☐ Diagonal Brace Set Screws (1/2” Socket): 15 ft-lbs

☐ Diagonal Brace Bolts (1/2” Socket): 40 ft-lbs

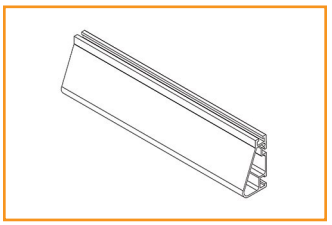
☐ Microinverter Kit Nuts (7/16” Socket): 80 in-lbs

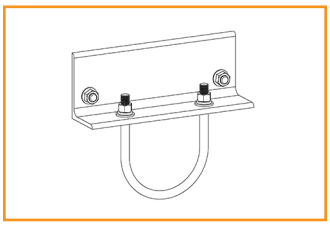
☐ Frameless Module Kit Nuts (7/16” Socket): 80 in-lbs

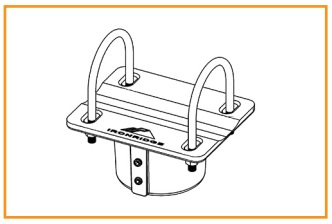
If using previous version of: Integrated Grounding Mid Clamps, Grounding Lug, End Clamps, and Expansion Joints please refer to Alternate Components Addendum (Version 1.20).

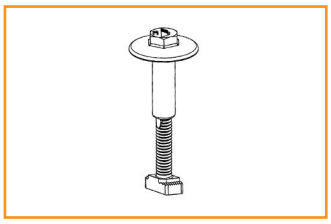
If installing on a low slope roof please refer to Ground Mount for Flat Roof Applications Addendum (Version 1.50).

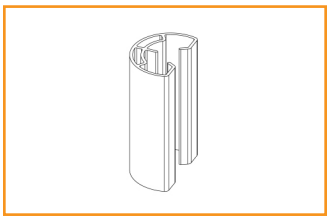
IRONRIDGE COMPONENTS

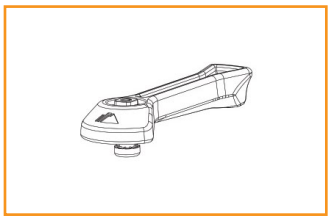

XR1000 Rail

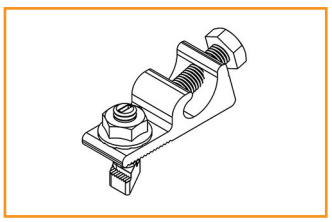

Rail Connector

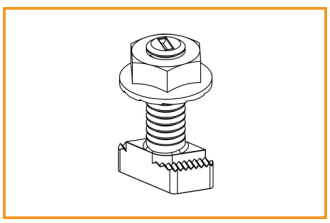

Top Cap

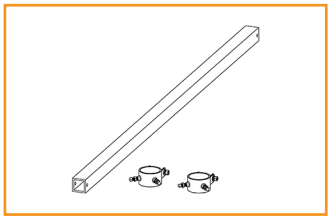

UFO


Stopper Sleeve


CAMO

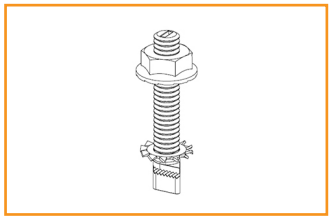

Grounding Lug

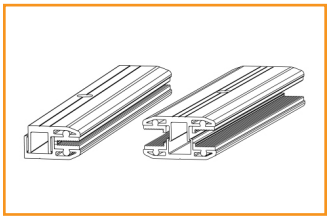

Microinverter Kit


Diagonal Brace

End Cap


Wire Clip


Frameless Module Kit

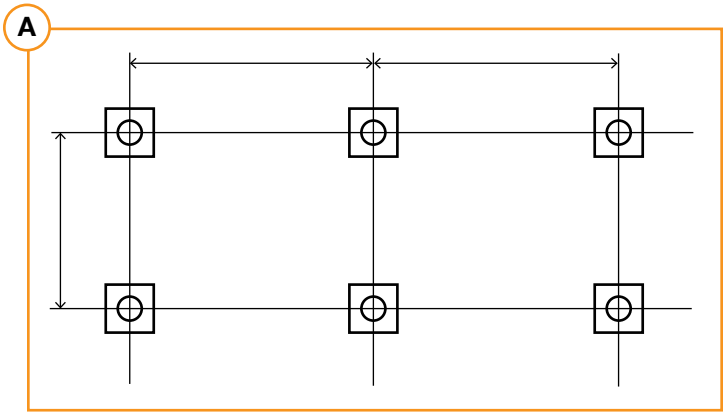

Frameless End/Mid Clamp

1. BUILD BASE

A. MARK LOCATIONS

Establish pier locations. Once grid of pier locations has been set, verify all angles are square.

Spacing varies with load conditions. Consult engineering specs.

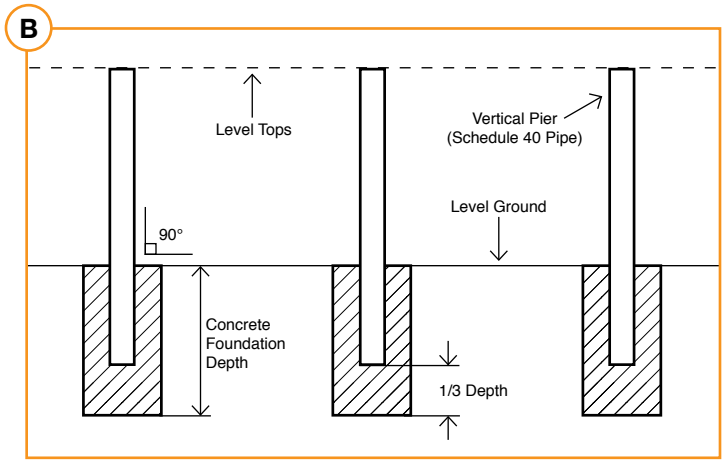


B. POSITION PIERS

Excavate the foundation holes. Insert vertical piers into foundation holes, and pour in concrete mixture. Ensure vertical piers are plumb, level, square, and placed in parallel rows. Level the tops so they are even.

Brace piers until concrete foundation has cured.

In some cases, cross bracing is required to provide extra support for piers. If required, install Diagonal Braces at this time.

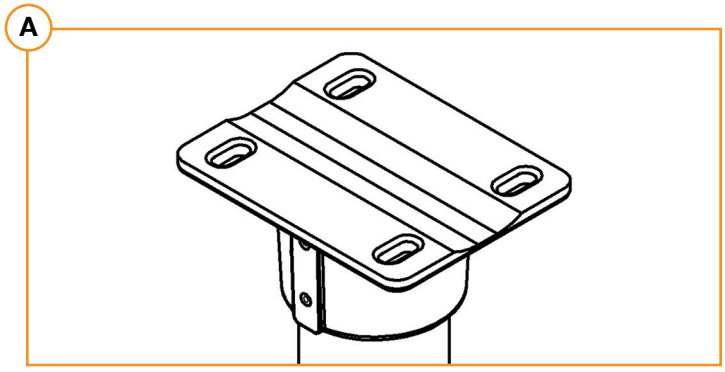


2. CONNECT SUBSTRUCTURE

A. MOUNT TOP CAPS

Mount a Top Cap on each pier. Wait to tighten set screws.

If using Diagonal Braces, install them prior to Top Caps.

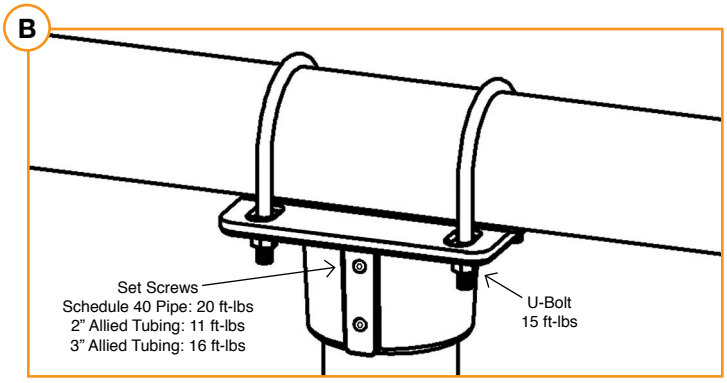


B. LAY CROSS PIPE

Set cross pipes or tubing in Top Cap grooves. Attach with 3/8" U-bolts, flange nuts, flat washers, and lock washers. Torque U-bolts to **15 ft-lbs** and align assembly.

Torque Top Cap set screws to **20 ft-lbs** for Schedule 40 Pipe, **11 ft-lbs** for 2" Allied Mechanical Tubing, and **16 ft-lbs** for 3" Allied Mechanical Tubing.

To join more than one section of cross pipe, see Page 10.



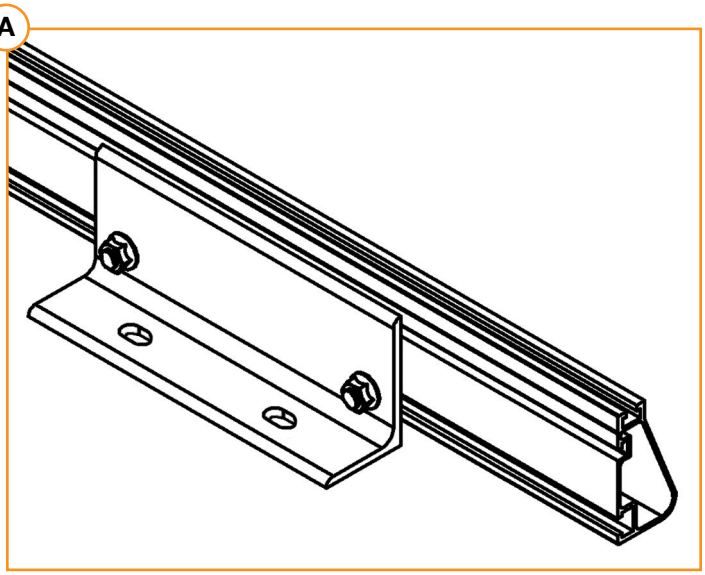
3. PLACE RAILS

A. ATTACH HARDWARE

On the ground, attach Rail Connector brackets to rail by sliding 3/8”-16 bonding bolts into side slot. Space out to match pier spacing. With brackets in place, finger tighten flange nuts onto bolts.

- **Tape ends of rail, to keep bolts from sliding out while moving.**

A

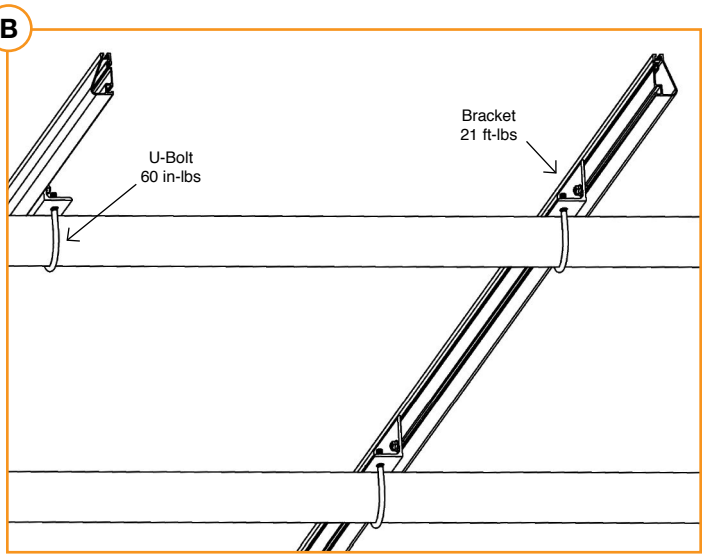


B. FASTEN CONNECTORS

Center rails on cross pipes, leaving equal distance on ends. Secure with Rail Connector hardware: 3/8”-16 U-bolts, flange nuts, flat washers, and lock washers. Torque U-bolt nuts to **60 in-lbs** and bracket to **21 ft-lbs**.

- **Spacing between rails should align with module manufacturer recommended clamping locations.**

B

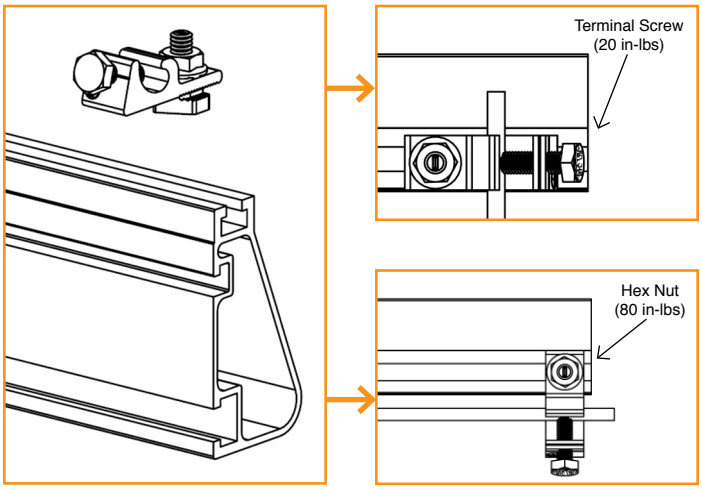


4. SECURE LUGS

GROUNDING LUGS

Insert T-bolt in top rail slot and torque hex nut to **80 in-lbs**. Install a minimum 10 AWG solid copper or stranded grounding wire. Torque terminal screw to **20 in-lbs**.

- **Only one Grounding Lug required per continuous subarray, regardless of subarray size (Unless frameless modules are used, see Page 10).**
- **If using Enphase microinverters or Sunpower AC modules, Grounding Lugs may not be needed. See Page 11 for more info.**
- **Grounding Lugs can be installed anywhere along the rail and in either orientation shown.**
- **Grounding Lugs are intended to for use with one solid or stranded copper wire, conductor size 10-4AWG.**

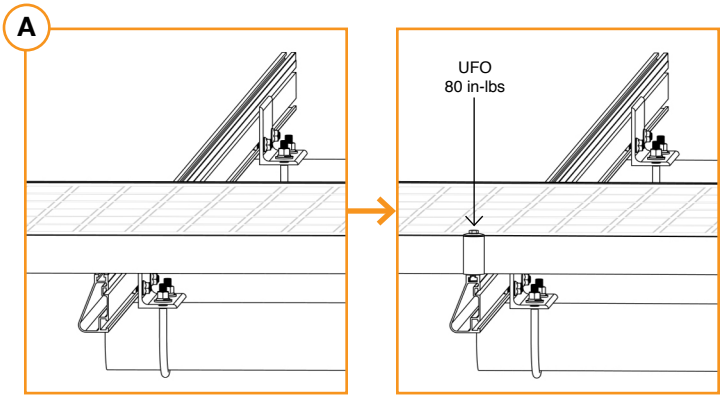


5. SECURE MODULES

A. SECURE FIRST END

Place first module in position on rails, a minimum of 1" from rail ends. Snap Stopper Sleeves onto UFO. Fasten module to rail using the UFO, ensuring that the UFO is hooked over the top of the module. Torque to **80 in-lbs**.

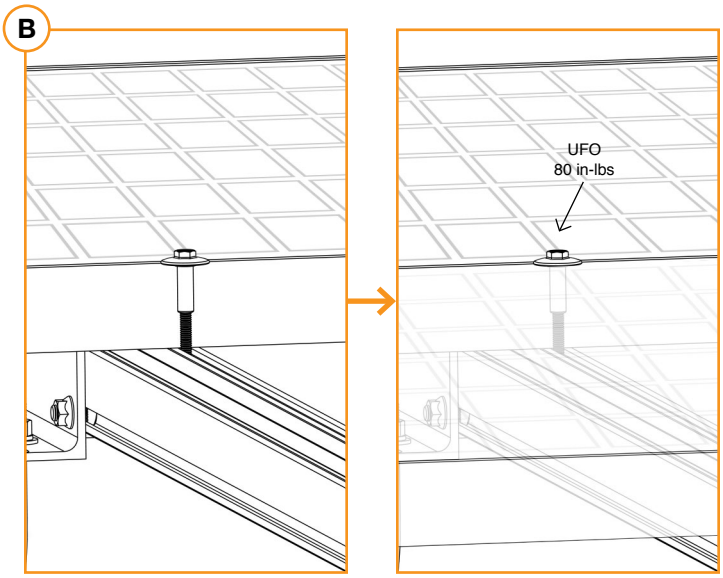
- **Ensure rails are square before placing modules.**
- **Hold Stopper Sleeves on end while torquing to prevent rotation.**
- **If using CAMO instead of UFO + Stopper Sleeve, refer to Page 7 for CAMO installation procedure.**



B. SECURE NEXT MODULES

Place UFO into each rail, placing them flush against first module. Slide second module against UFO. Torque to **80 in-lbs**. Repeat for each following module.

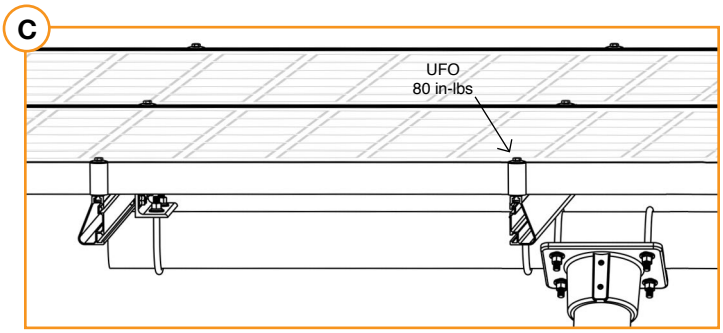
- **When reinstalling UFO, move modules a minimum of 1/16" so UFOs are in contact with a new section of module frame.**
- **When UFOs are loosened and re-tightened, ensure UFO T-bolt bottoms out in rail channel before re-torquing UFO to achieve full engagement between T-bolt and rail.**
- **If using Wire Clips, refer to Page 9.**



C. SECURE LAST END

Place last module in position on rails, a minimum of 1" from rail ends. Snap Stopper Sleeves onto UFO. Secure UFO Clamps on rails, ensuring they are hooked over top of module. Torque to **80 in-lbs**.

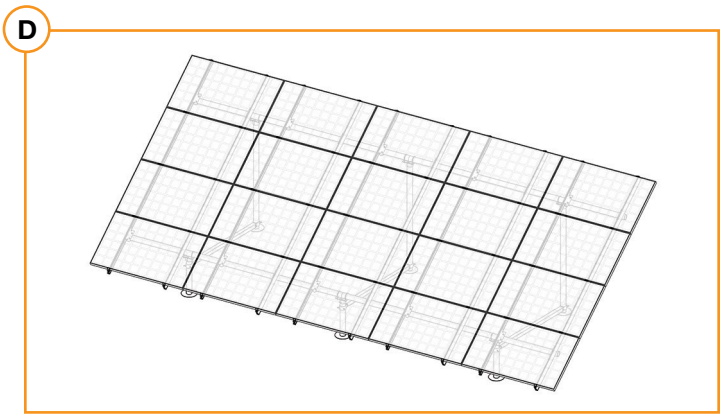
- **Hold Stopper Sleeves on end while torquing to prevent rotation.**
- **If using CAMO instead of UFO + Stopper Sleeve, refer to Page 7 for CAMO installation procedure.**



D. REPEAT STEPS

Secure remaining module rows, leaving a minimum 3/8" gap between rows.

- **If using End Caps, refer to Page 9.**

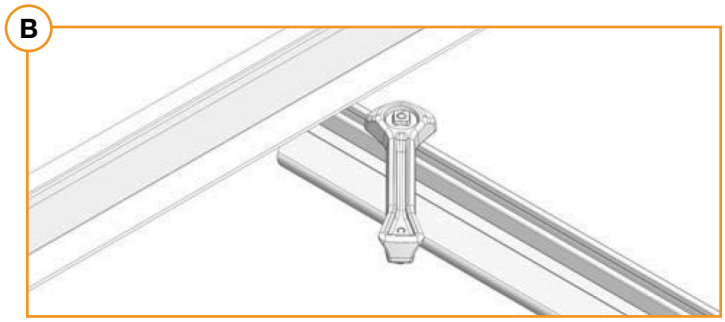


A. SLIDE INTO RAIL

Slide CAMO into rail channel far enough to clear the module frame. CAMO requires 6" of clearance from end of rail.

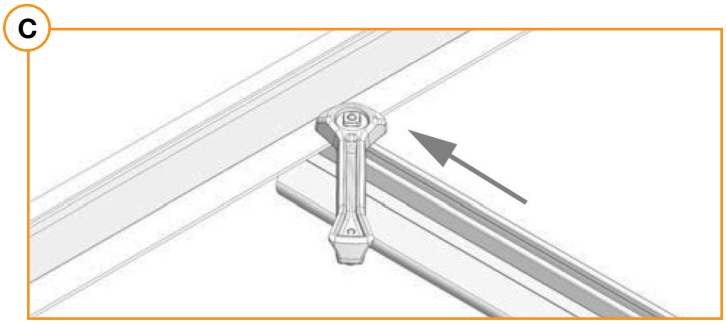
B. PLACE MODULE

Place module on rails (module cells not shown for clarity). When installing CAMO the module can overhang the rail no more than 1/4”.



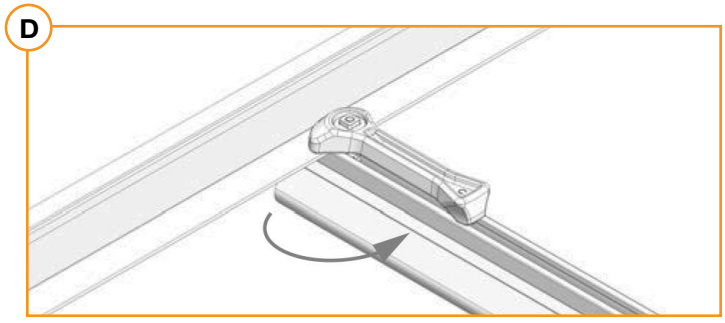
C. PULL TOWARDS END

Pull CAMO towards rail ends, at 45 degree angle, so the bonding bolt contacts the module flange edge.



D. SECURE TO FRAME

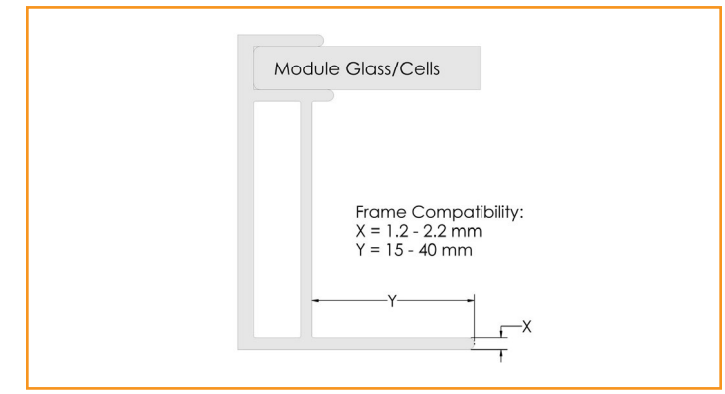
Rotate handle with an upwards motion until CAMO snaps into rail channel. Ensure CAMO bonding pins are fully seated on top of module frame.



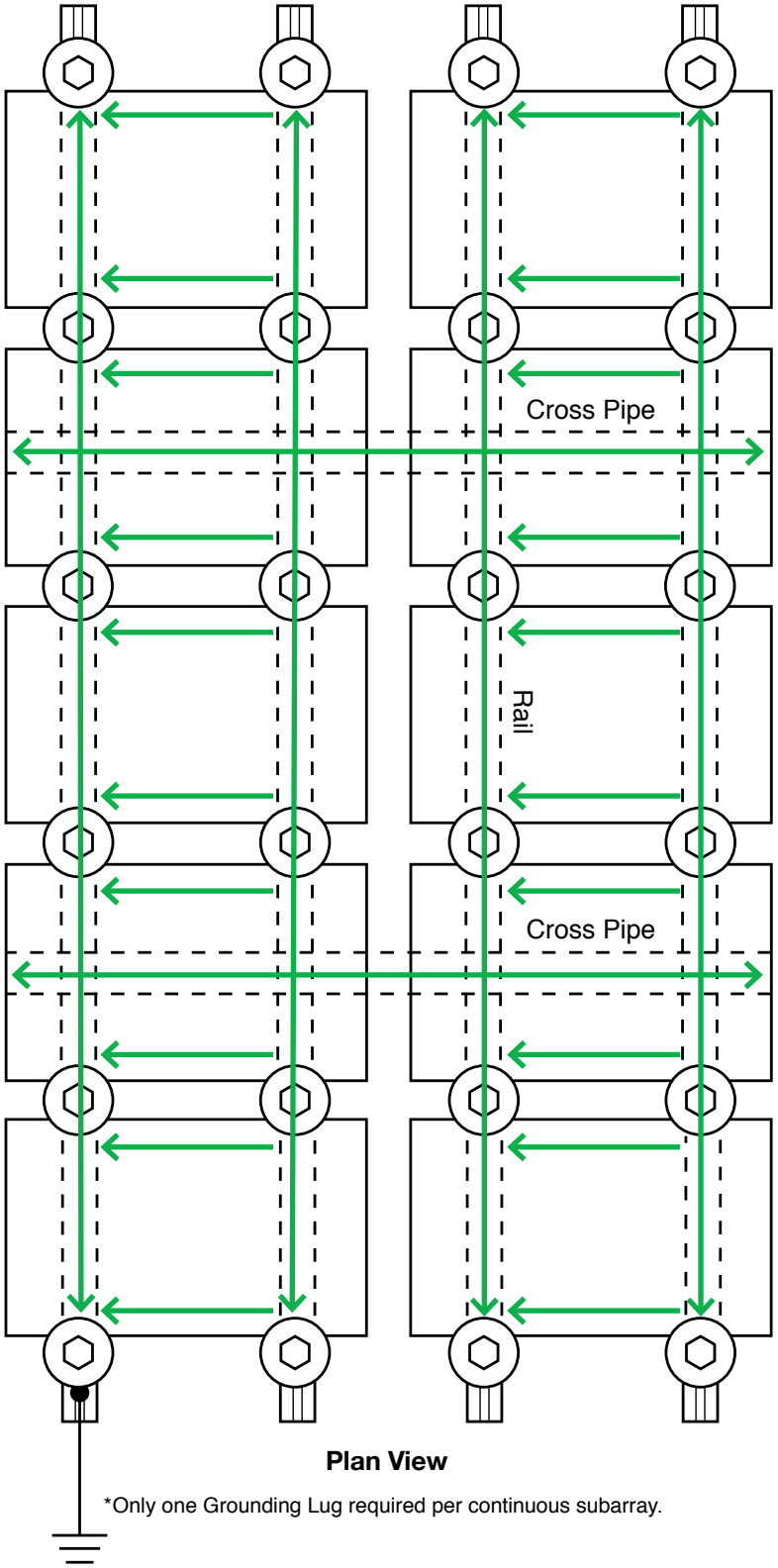
FRAME COMPATIBILITY

CAMO has been tested or evaluated with all modules listed in the Module Compatibility section having frames within the referenced dimensions. Be sure the specific module being used meets the dimension requirements.

For installations with Hanwha Q CELLS modules with 32 mm frame heights, the maximum ground snow is 45 PSF (33 PSF module pressure).

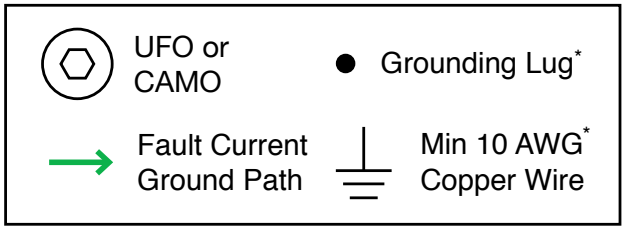


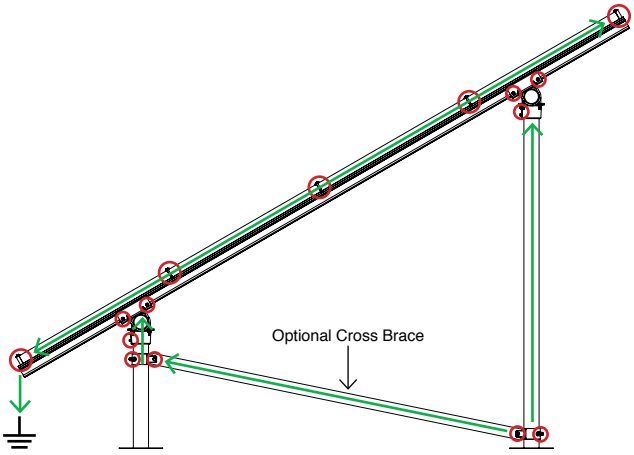
ELECTRICAL DIAGRAM



Plan View

*Only one Grounding Lug required per continuous subarray.





Section View

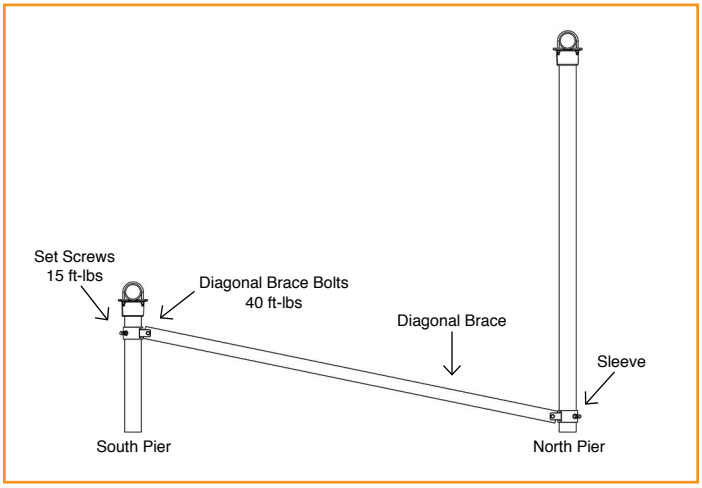
*Grounding Lugs and wire are not required in systems using certain Enphase microinverters or certain Sunpower modules. Equipment grounding is achieved with the Engage cable for Enphase or the AC module cable system for Sunpower via their integrated EGC.

DIAGONAL BRACES (OPTIONAL)

Slide sleeve on north pier 2-3” above the ground (6” max). Attach Diagonal Brace to sleeve with 1/2” hardware.

Slide second sleeve up on south pier 2-3” below top cap (6” max). Raise Diagonal Brace to align holes in sleeve and brace. Attach hardware and raise sleeve to full extent.

Torque Diagonal Brace bolts to **40 ft-lbs**. Torque set screws to **15 ft-lbs**.

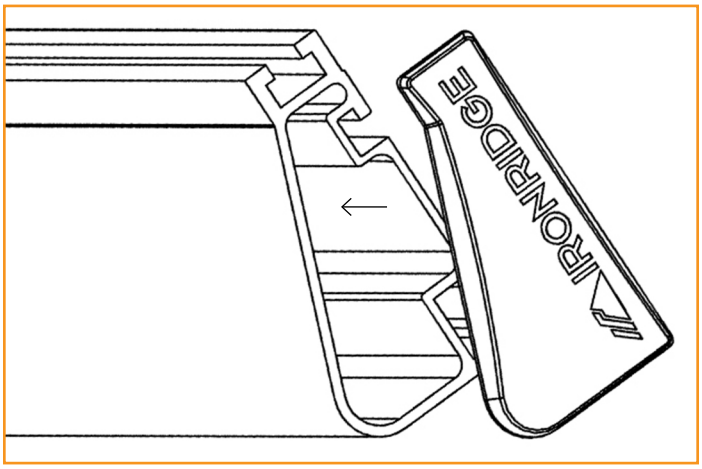


END CAPS

End Caps add a completed look and keep debris and pests from collecting inside rail.

Firmly press End Cap onto rail end.

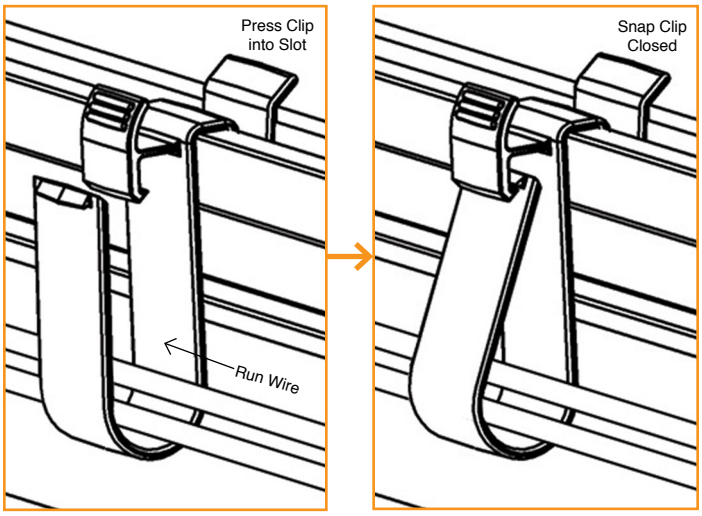
- **End Caps come in sets of left and right. Check that the proper amount of each has been provided.**
- **For open-structure installations, you can use adhesive to secure the End Caps.**



WIRE CLIPS

Wire Clips offer a simple wire management solution.

Firmly press Wire Clip into top rail slot. Open clip and insert electrical wire accordingly. Close clip once complete.



SPLICING CROSS PIPE

The following instructions should be followed, when required, to join more than one section of cross pipe together to ensure bonding is maintained throughout the system.

A. ALLIED MECHANICAL TUBING SPLICES

Mechanical tube splices shown in the table below shall be of equivalent Allied Flowcoat or Gatorshield zinc coating.

Mechanical Tube Size of the Structure	Splice Tube Size
2.375” OD, 12 Gauge	2.000” OD, 9 Gauge, Minimum 12” Long
3.500” OD, 8 Gauge	3.000” OD, 12 Gauge, Minimum 12” Long

Insert splice tube 6” into first section of cross pipe and secure with 2 self-drilling screws (1/4”-14 x ¾”), spacing them approximately 1.25” from end of pipe and approximately 3.50” apart, tightening screws to 9 ft-lbs.

Slide second section of cross pipe over splice tube and secure with two more self-drilling screws. Tighten screws to 9 ft-lbs.

B. SCHEDULE 40 PIPE SPLICES

Use galvanized threaded pipe couplings that match the pipe size used for the structure. Threaded Schedule 40 pipe must be used when splicing cross pipe together.

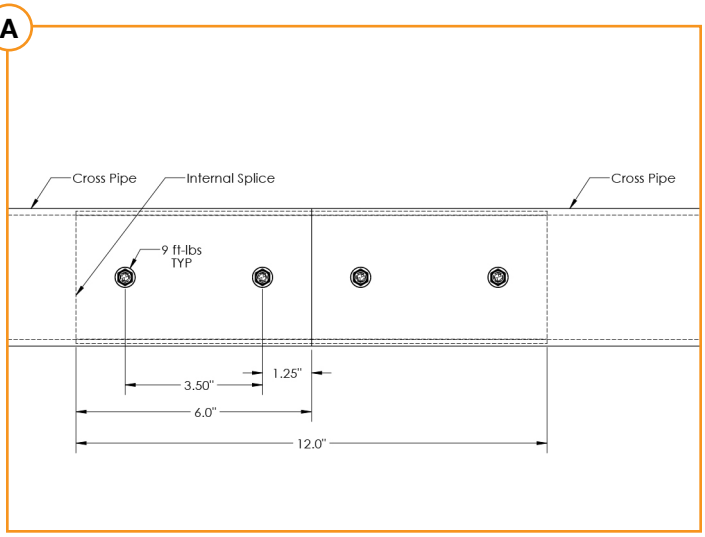
Fully thread coupling onto both sections of pipe being spliced together.

To ensure structural integrity of cross pipes, mechanical tube or coupling splices are not permitted in end spans or in middle 1/3 of interior cross pipe spans.

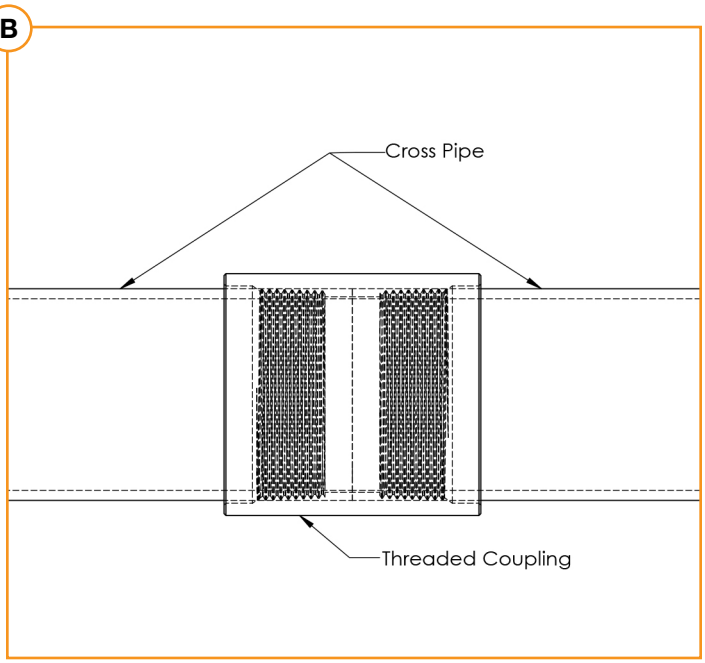
C. CROSS PIPES CAN BE JOINED OVER AN INTERIOR TOP CAP WITH A MAXIMUM GAP OF 1/2”

To avoid potential problems from the effects of thermal expansion, a maximum total continuous cross pipe length of 100 ft is recommended.

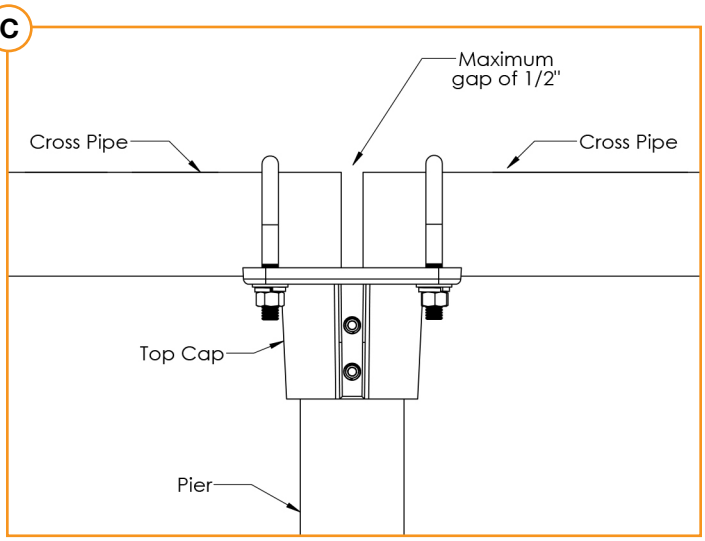
A



B



C

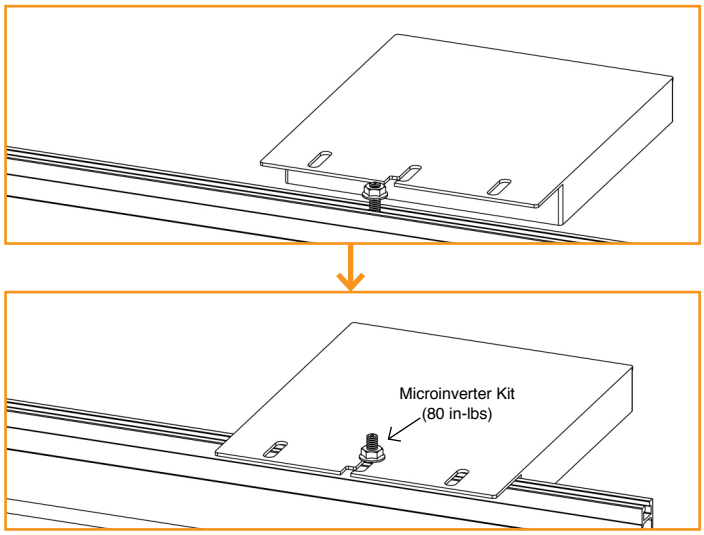


MICROINVERTER KITS

Use IronRidge's Microinverter Kit to bond compatible microinverters and power optimizers to the racking system.

Insert Microinverter Kit T-bolt into top rail slot. Place compatible microinverter or power optimizer into position and tighten hex nut to **80 in-lbs**.

If installing in areas with ground snow loads greater than 40 psf and underneath a module, install MLPE devices as close as possible to module frame edge.



COMPATIBLE PRODUCTS

Enphase
M250-72, 250-60, M215-60, C250-72, S230, S280, IQ 6, IQ 6+, IQ 7, IQ 7+, IQ 7X, Q Aggregator

Darfon
MIG240, MIG300, G320, G640

Solar Edge
P300, P320, P370, P400, P405, P505, P600, P700, P730, P800p, P800s, P850

SYSTEMS USING ENPHASE MICROINVERTERS OR SUNPOWER AC MODULES

IronRidge systems using approved Enphase products or SunPower modules eliminate the need for lay-in lugs and field installed equipment grounding conductors (EGC). This solution meets the requirements of UL 2703 for bonding and grounding and is included in this listing.

The following Sunpower modules are included in this listing: Modules with model identifier Ab-xxx-YY and InvisiMount (G5) 46mm frame; where "A" is either E, or X; “b” can be 17, 18, 19, 20, 21, or 22; and “YY” can be C-AC, D-AC, BLK-C-AC, or BLK-D-AC.

The following Enphase products are included in this listing: Microinverters M250-72, M250-60, M215-60, C250-72, and Engage cables ETXX-240, ETXX-208, ETXX-277.

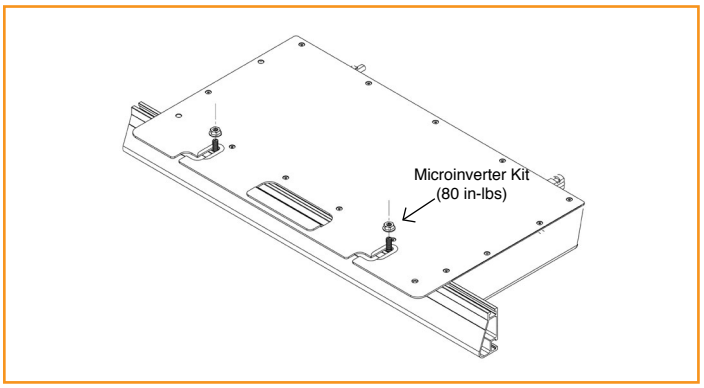
A minimum of two inverters mounted to the same rail and connected to the same Engage cable are required.

The microinverters or Sunpower AC modules must be used with a maximum 20 A branch rated overcurrent protection device (OCPD).

If an AC module is removed from a circuit for maintenance, you must first disconnect AC power and then install a temporary EGC to bridge the gap by inserting an AC extension cable (or via other NEC-compliant means), in order to maintain effective ground continuity to subsequent modules.

SYSTEMS USING PHAZR MICROSTORAGE PRODUCTS

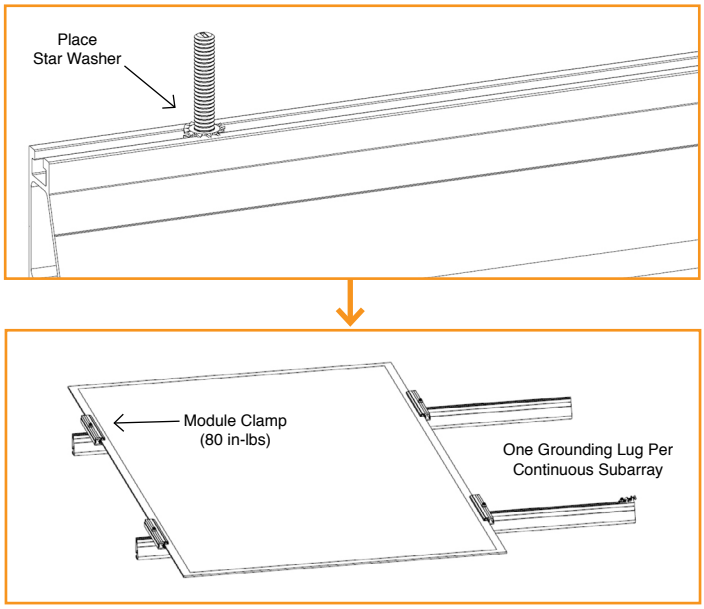
Bonding and grounding is achieved via the IronRidge system when using the Microinverter Kit. Running a separate equipment grounding conductor to the PHAZRs is not required.



FRAMELESS MODULE KITS

Insert Frameless Kit T-bolt in top rail slot. Place star washer over T-bolt, allowing it to rest on top of rail. Secure module clamps with a hex nut and torque to **80 in-lbs**.

- **Tested or evaluated module clamps:**
  - **Sunforson silver or black SFS-UTMC-200(B) mid and SFS-UTEC-200(B) end clamps.**
  - **Sunpreme silver or black mid and end clamps with part numbers 7500105X where X can be 1, 5, 6 or 7.**
  - **IronRidge silver or black mid and end clamps with part numbers FMLS-XC-001-Y where X can be "E" or "M" and Y can be "B" or blank.**
- **Follow module manufacturer's installation instructions to install the module clamps.**
- **Frameless modules require using a Grounding Lug on every rail.**
- **For Sunpreme Modules Only: If required to use slide prevention hardware, see Module Slide Prevention Addendum (Version 1.10).**



MODULE COMPATIBILITY

The Ground Mount System may be used to ground and/or mount a PV module complying with UL 1703 only when the specific module has been evaluated for grounding and/or mounting in compliance with the included instructions. Unless otherwise noted, "xxx" refers to the module power rating and both black and silver frames are included in the certification.

MAKE	MODELS
Amerisolar	Modules with 35, 40 and 50mm frames and model identifier ASbYxxxZ; where "b" can be 5 or 6; "Y" can be M, P, M27, P27, M30, or P30; and "Z" can be blank, W or WB.
Astronergy Solar	Modules with 35, 40, and 45mm frames and model identifier aaSM66yyPzz-xxx; where "aa" can be CH or A; "yy" can be either 10 or 12; and "zz" can be blank, HV, (BF) or (BL). Frameless modules with model identifier CHSM6610P(DG)-xxx.
Auxin	Modules with 40mm frames and model identifier AXN6y6zAxxx; where "y" can be M or P; "z" can be 08, 09, 10, 11, or 12; and "A" can be F or T.
Axitec	Modules with 35 or 40mm frames and model identifier AC-xxxY/aa-ZZ; where "Y" is M or P; "aa" is 125 or 156; and "ZZ" is 54S, 60S or 72S.
Boviet	Modules with 40mm frames and model identifier BVM66aaYY-xxx; where "aa" can be 9, 10 or 12; and "YY" is M or P.
BYD	Modules with 35mm frames and model identifier BYDxxxAY-ZZ; where "A" can be M6, P6, or PH; "Y" can be C or K; and "ZZ" can be 30 or 36.
Canadian Solar	Modules with 35 and 40mm frames and model identifier CSbY-xxxZ; where "b" can be 1, 3 or 6; "Y" can be H, K, P, U, V, or X; and "Z" can be M, P, MS, PX , M-SD, P-AG, P-SD, MB-AG, PB-AG, MS-AG, or MS-SD. Frameless modules with model identifier CSbY-xxx-Z; where "b" can be 3 or 6; "Y" is K, P, U, or X; and "Z" can be M-FG, MS-FG, P-FG, MB-FG, or PB-FG.
CertainTeed	Modules with 35 and 40mm frames and model identifier CTxxxYZZ-AA; where "Y" can be M or P; "ZZ" can be 00,01, 10, or 11; and "AA" can be 01, 02 or 03.
CSUN	Modules with 35 and 40mm frames and model identifier YYxxx-zzAbb; where "YY" is CSUN or SST; "zz" is blank, 60, or 72; "A" is blank, P or M; and "bb" is blank, BB, BW, or ROOF.
Ecosolargy	Modules with 35, 40, and 50mm frames and model identifier ECOxxxYzzA-bbD; where "Y" can be A, H, S, or T; "zz" can be 125 or 156; "A" can be M or P; "bb" can be 60 or 72; and "D" can be blank or B.
ET Solar	Modules with 35, 40, or 50mm frames and model identifier ET-Y6ZZxxxAA; where "Y" is P, L, or M; "ZZ" is 60 or 72; and "AA" is WB, WW, BB, WBG, WWG, WBAC, WBCO, WWCO, WWBCO or BBAC.

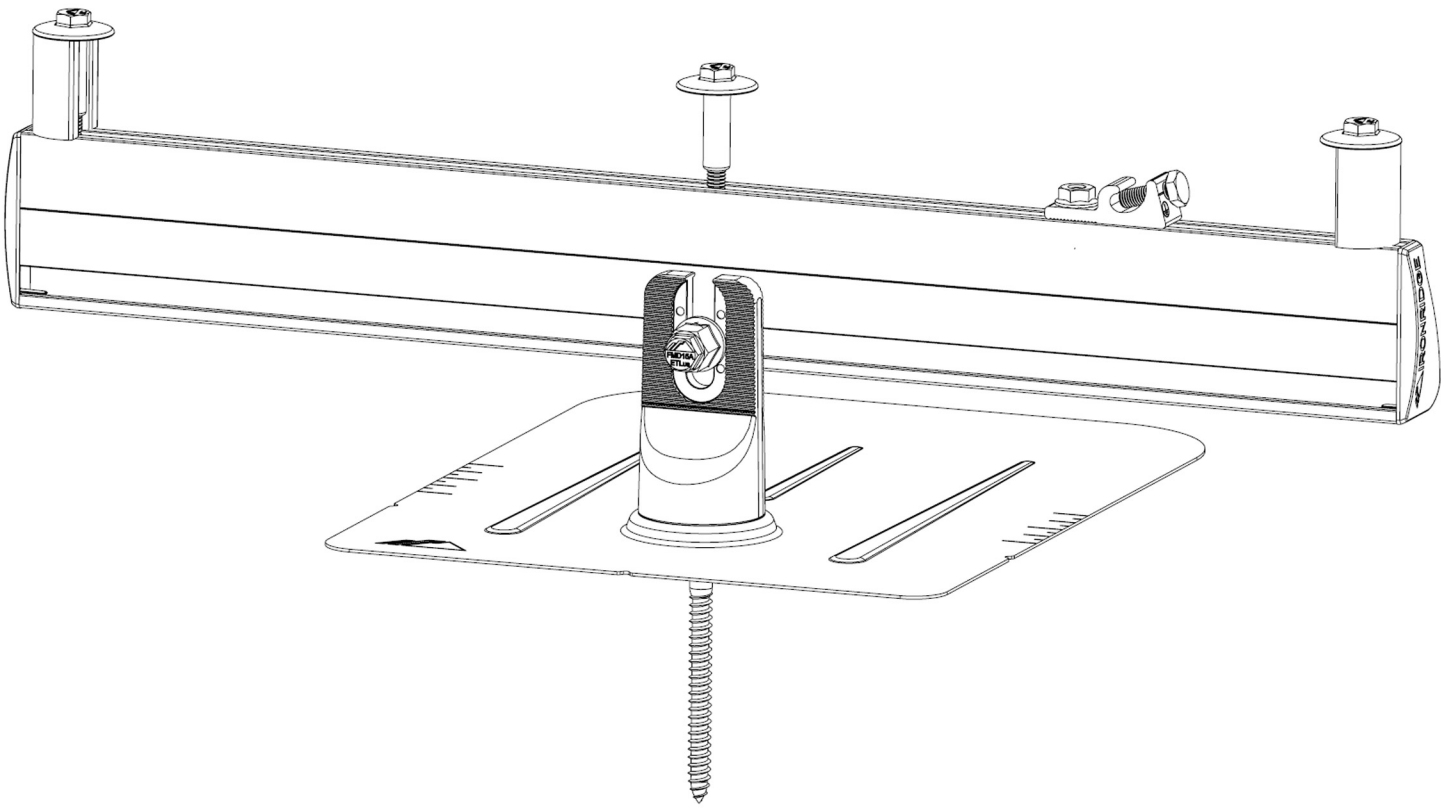
MODULE COMPATIBILITY

MAKE	MODELS
Flex	Modules with 35, 40, or 50mm frames and model identifier FXS-xxxYY-ZZ; where "xxx" is the module power rating; "YY" is BB or BC; and "ZZ" is MAA1B, MAA1W, MAB1W, SAA1B, SAA1W, SAC1B, SAC1W, SAD1W, SBA1B, SBA1W, SBC1B, or SBC1W.
GCL	Modules with 35 and 40mm frames and and model identifier GCL-a6/YY xxx; where "a" can be M or P; and "YY" can be 60, 72, or 72H.
GigaWatt Solar	Modules with 40mm frames and model identifier GWxxxYY; where “YY” is either PB or MB.
Hansol	Modules with 35 and 40mm frames and model identifier HSxxxYY-zz; where "YY" can be TB, TD, UB or UD; and "zz" can be AN1, AN3, AN4.
Hanwha Solar	Modules with 40, 45, or 50mm frames and model identifier HSLaaP6-YY-1-xxxZ; where "aa" is either 60 or 72; "YY" is PA or PB; and "Z" is blank or B.
Hanwha Q CELLS	Modules with 32, 35, 40, and 42mm frames and model identifier aaYY-ZZ-xxx; where "aa" can be Q. or B.; "YY" can be PLUS, PRO, PEAK, LINE PRO, LINE PLUS, or PEAK DUO; and "ZZ" can be G3, G3.1, G4, G4.1, L-G2, L-G2.3, L-G3, L-G3.1, L-G3y, L-G4, L-G4.2, L-G4y, LG4.2/TAA, L-G5.2, L-G5.2/H, LG5.3, BFR-G3, BLK-G3, BFR-G3.1, BLK-G3.1, BFR-G4, BFR-G4.1, BFR G4.3, BLK-G4.1, G4/SC, G4.1/SC, G4.1/TAA, G4.1/MAX, BFR G4.1/TAA, BFR G4.1/MAX, BLK G4.1/TAA, BLK G4.1/SC, EC-G4.4, G5, BLK-G5, or BLK-G5/SC.
Heliene	Modules with 40mm frames and model identifier YYZZxxx; where "YY" is 36, 60, 72, or 96; and "ZZ" is M, P, or MBLK.
Hyundai	Modules with 35, 40 and 50mm frames and model identifier HiS-YxxxZZ; where "Y" can be M or S; and "ZZ" can be KI, MI, MF, MG, SG, RI, RG(BF), RG(BK), TI, or TG.
Itek	Modules with 40 or 50mm frames and model identifier IT-xxx-YY; where "YY" is blank, HE, or SE, or SE72.
JA Solar	Modules with 35, 40 and 45mm frames and model identifier JAyyzz-bb-xxx/aa; where “yy” can be M, P, M6 or P6; “zz” can be blank, (K), (L), (R), (V), (BK), (FA), (TG), (FA)(R), (L)(BK), (L)(TG), (R)(BK), (R)(TG), (V)(BK), (BK)(TG), or (L)(BK)(TG); “bb” can be 48, 60, 72, 60S01, 60S02, 60S03, 72S01, 72S02, 72S03; and “aa” can be MP, SI, SC, PR, PR/1500V, 3BB, 4BB, 4BB/RE, 4BB/1500V, 5BB.
Jinko	Modules with 35 and 40mm frames and model identifier JKMYxxxZZ-aa; where "Y" can either be blank or S; "ZZ" can be P, PP, M; and "aa" can be blank, 60, 60B, 60H, 60-J4, 60B-J4, 60B-EP, 60(Plus), 60-V, 60-MX, 72, 72-V, 72H-V, 72L-V, 72-MX. Frameless modules with model identifier JKMxxxPP-DV.
Kyocera	Modules with 46mm frames and model identifier KYxxxZZ-AA; where “Y” is D or U; “ZZ” is blank, GX, or SX; and “AA” is LPU, LFU, UPU, LPS, LPB, LFB, LFBS, LFB2, LPB2, 3AC, 3BC, 3FC, 4AC, 4BC, 4FC, 4UC, 5AC, 5BC, 5FC, 5UC, 6BC, 6FC, 8BC, 6MCA, or 6MPA.
LG	Modules with 35, 40, and 46mm frames and model identifier LGxxxYaZ-bb; where "Y" is A, E, N, Q, S; "a" is 1 or 2; "Z" is C, K, T, or W; and "bb" is A3, A5, B3, G3, G4, or K4.
Longi	Modules with 40 and 45mm frames and model identifier LR6-YYZZ-xxxM; where "YY" can be 60 or 72; and "ZZ" can be BK, BP, HV, PB, PE, or PH.
Mission Solar	Modules with 40mm frames and model identifier MSExxxZZaa; where "ZZ" can be MM, SE, SO or SQ; and "aa" can be 1J, 4J, 4S, 5K, 5T, 6J, 6S, or 6W.
Mitsubishi	Modules with 46mm frames and model identifier PV-MYYxxxZZ; where "YY" is LE or JE; and "ZZ" is either HD, HD2, or FB.
Motech	IM and XS series modules with 40, 45, or 50mm frames.
Neo Solar Power	Modules with 35mm frames and model identifier D6YxxxZZaa; where "Y" can be M or P; "ZZ" can be B3A, B4A, E3A, E4A, H3A, H4A; and "aa" can be blank, (TF), ME or ME (TF).
Panasonic	Modules with 35 and 40mm frames and model identifier VBHNxxxYYzzA; where “YY” can be either SA or KA; “zz” can be either 01, 02, 03, 04, 06, 06B, 11, 11B, 15, 15B, 16, 16B, 17, or 18; and “A” can be blank, E or G.
Peimar	Modules with 40mm frames and model identifier SGxxxYzz; where "Y" can be M or P; and "zz" can be blank, (BF), or (FB).
Phono Solar	Modules with 35, 40, or 45mm frames and model identifier PSxxxY-ZZ/A; where "Y" is M or P; "ZZ" is 20 or 24; and "A" is F, T or U.

MODULE COMPATIBILITY

MAKE	MODELS
Prism Solar	Frameless modules with model identifier BiYY-xxxBSTC; where "YY" can be 48, 60, 60S, 72 or 72S.
REC Solar	Modules with 30, 38 and 45mm frames and model identifier RECxxxYYZZ; where “YY” can be M, NP, PE, TP, TP2, TP2M, TP 2S, TP 2SM, or XP; and “ZZ” can be blank, BLK, BLK2, SLV, or 72.
Renesola	Modules with 35, 40 or 50mm frames and model identifier JCxxxY-ZZ; where "Y" is F, M or S; and "ZZ" is Ab, Ab-b, Abh, Abh-b, Abv, Abv-b, Bb, Bb-b, Bbh, Bbh-b, Bbv, Bbv-b, Db, or Db-b.
Renogy	Modules with 40 or 50mm frames and model identifier RNG-xxxY; where “Y” is D or P.
S-Energy	Modules with 40mm frames and model identifier SNxxxY-ZZ; where "Y" is M or P; and "ZZ" is 10, or 15.
Seraphim Energy Group	Modules with 40mm frames and model identifier SEG-6YY-xxxZZ; where "YY" can be MA, MB, PA, PB; and "ZZ" can be BB, WB, or WW.
Seraphim USA	Modules with 40 and 50mm frames and model identifier SRP-xxx-6YY; where "YY" can be MA, MB, PA, PB, QA-XX-XX, and QB-XX-XX.
Sharp	Modules with 35 or 40mm frames and model identifier NUYYxxx; where “YY” is SA or SC.
Silfab	Modules with 38mm frames and model identifier SYY-Z-xxx; where “YY” is SA or LA; SG or LG; and “Z” is M, P, or X.
Solaria	Modules with 40mm frames and model identifier PowerXT xxxY-ZZ; where "Y" can be R or C; and "ZZ" can be AC, BD, BX, BY, PD, PX, PZ, WX or WZ.
SolarTech	Modules with 42mm frames and model identifier STU-xxxYY; where "YY" can be PERC or HJT.
SolarWorld AG / Industries GmbH	SolarWorld Sunmodule Plus, Protect, Bisun, XL, Bisun XL, may be followed by mono, poly, duo, black, bk, or clear; modules with 31, 33 or 46mm frames and model identifier SW-xxx.
SolarWorld Americas Inc.	SolarWorld Sunmodule Plus, Protect, Bisun, XL, Bisun XL, may be followed by mono, poly, duo, black, bk, or clear; modules with 33mm frames and model identifier SWA-xxx.
Stion	Thin film modules with 35mm frames and model identifier STO-xxx or STO-xxxA. Thin film frameless modules with model identifier STL-xxx or STL-xxxA.
SunEdison	Modules with 35, 40, or 50mm frames and model identifier SE-YxxxZABCDE; where "Y" is B, F, H, P, R, or Z; "Z" is 0 or 4; "A" is B, C, D, E, H, I, J, K, L, M, or N; "B" is B or W; "C" is A or C; "D" is 3, 7, 8, or 9; and "E" is 0, 1 or 2.
Suniva	Modules with 35, 38, 40, 46, or 50mm frames and model identifiers OPTxxx-AA-B-YYY-Z or MVXxxx-AA-B-YYY-Z; where "AA" is either 60 or 72; "B" is either 4 or 5; "YYY" is either 100,101,700,1B0, or 1B1; and "Z" is blank or B.
Sunpower	Modules with model identifier Ab-xxx-YY and standard (G3) or InvisiMount (G5) 46mm frame; where "A" is either E, P or X; “b” can be 17, 18, 19, 20, 21, or 22; and “YY” can be blank, NE, BLK, COM, C-AC, D-AC, BLK-C-AC, or BLK-D-AC.
Sunpreme	Sunpreme modules with 35 and 40mm frames and model identifier SNPM-AxB-xxxYzz; where "A" can be G or H; "Y" can be blank or T; and "zz" can be blank, 4BB, SM or 4BB SM. Frameless modules with model identifier SNPM-GxB-xxxZZ; where "ZZ" can be blank, 4BB, SM or 4BB SM.
Sunspark	Modules with 40mm frames and model identifier SYY-xxZ; where "YY" can be MX or ST; and "Z" can be P or W.
Suntech	Vd, Vem, Wdb, Wde, and Wd series modules with 35, 40, or 50mm frames.
Talesun	Modules with 35 and 40mm frames and model identifier TP6yyZxxx-A; where "yy" can be 60, 72, H60 or H72; "Z" can be M, or P; and "A" can be blank, B, or T.
Trina	Modules with 35, 40 or 46mm frames and model identifier TSM-xxxYYZZ; where “YY” is PA05, PC05, PD05, PA14, PC14, PD14, PE14, or DD05; and “ZZ” is blank, A, A.05, A.08, A.10, A.18, .05, .08, .10, .18, .08D, .18D, 0.82, A.082(II), .002, .00S, 05S, 08S, A(II), A.08(II), A.05(II), A.10(II), or A.18(II). Frameless modules with model identifier TSM-xxxYY; and “YY” is either PEG5, PEG5.07, PEG14, DEG5(II), DEG5.07(II), or DEG14(II).
Winaico	Modules with 35 or 40mm frames and model identifier Wsy-xxxz6; where "y" is either P or T; and ""z"" is either M or P.
Yingli	Panda, YGE, and YGE-U series modules with 35, 40, or 50 mm frames.

FLUSH MOUNT



CONTENTS

DISCLAIMER

This manual describes proper installation procedures and provides necessary standards required for product reliability. Warranty details are available on website. All installers must thoroughly read this manual and have a clear understanding of the installation procedures prior to installation. Failure to follow these guidelines may result in property damage, bodily injury or even death.

IT IS THE INSTALLER'S RESPONSIBILITY TO:

- Ensure safe installation of all electrical aspects of the array. All electrical installation and procedures should be conducted by a licensed and bonded electrician or solar contractor. Routine maintenance of a module or panel shall not involve breaking or disturbing the bonding path of the system. All work must comply with national, state and local installation procedures, product and safety standards.
- Comply with all applicable local or national building and fire codes, including any that may supersede this manual.
- Ensure all products are appropriate for the installation, environment, and array under the site's loading conditions.
- Use only IronRidge parts or parts recommended by IronRidge; substituting parts may void any applicable warranty.
- Review the Design Assistant and Certification Letters to confirm design specifications.
- Ensure provided information is accurate. Issues resulting from inaccurate information are the installer's responsibility.
- Ensure bare copper grounding wire does not contact aluminum and zinc-plated steel components, to prevent risk of galvanic corrosion.
- If loose components or loose fasteners are found during periodic inspection, re-tighten immediately. If corrosion is found, replace affected components immediately.
- Provide an appropriate method of direct-to-earth grounding according to the latest edition of the National Electrical Code, including NEC 250: Grounding and Bonding, and NEC 690: Solar Photovoltaic Systems.
- Disconnect AC power before servicing or removing modules, AC modules, microinverters and power optimizers.
- Review module manufacturer's documentation for compatibility and compliance with warranty terms and conditions.

RATINGS

UL 2703 LISTED

#5003807

- Conforms to STD UL 2703 (2015) Standard for Safety First Edition: Mounting Systems, Mounting Devices, Clamping/ Retention Devices, and Ground Lugs for Use with Flat-Plate Photovoltaic Modules and Panels.
- Max Overcurrent Protective Device (OCPD) Rating: 25A
- Max Module Size: 24ft²
- Module Orientation: Portrait or Landscape
- CAMO Specific Allowable Design Load Rating: 50 PSF downward, 50 PSF upward, 15 PSF lateral
- System Level Allowable Design Load Rating: meets minimum requirements of the standard (10 PSF downward, 5 PSF upward, 5 PSF lateral). Actual system structural capacity is defined by PE stamped certification letters.

CLASS A SYSTEM FIRE RATING PER UL 1703

- Any Roof Slope with Module Types 1, 2, and 3
- Any module-to-roof gap is permitted, with no perimeter guarding required. This rating is applicable with any third-party attachment.
- Class A rated PV systems can be installed on Class A, B, and C roofs without affecting the roof fire rating.

WATER SEAL RATINGS: UL 441 & TAS 100(A)-95 (FLASHFOOT2, ALL TILE HOOK, KNOCKOUT TILE)

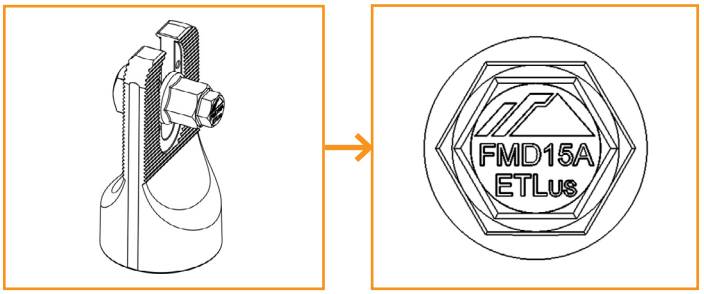
- Tested and evaluated without sealant.
- Any roofing manufacturer approved sealant is allowed. Ratings applicable for roof slopes between 2:12 and 12:12

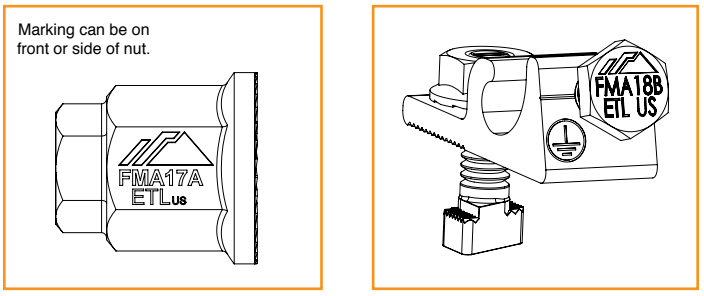
STRUCTURAL CERTIFICATION

- Designed and Certified for Compliance with the International Building Code & ASCE/SEI-7

MARKINGS

Product markings are located on the 3/8" flange hex nut or Grounding Lug bolt head.





CHECKLIST

PRE-INSTALLATION

☐ Verify module compatibility. See Page 10 for info.

TOOLS REQUIRED

☐ Cordless Drill (non-impact)

☐ Impact Driver (for lag bolts)

☐ Torque Wrench (0-250 in-lbs)

☐ 5/16” Socket

☐ 7/16” Socket

☐ 1/2" Socket

☐ String Line

TORQUE VALUES

☐ FlashFoot2 Lag Bolts (7/16" Socket): Fully Seat

☐ Bonded Splice Screws (5/16" Socket): 20 in-lbs

☐ Grounding Lug Nuts (7/16" Socket): 80 in-lbs

☐ Grounding Lug Terminal Screws (7/16" Socket): 20 in-lbs

☐ Universal Fastening Object (7/16" Socket): 80 in-lbs

☐ Expansion Joint Nuts (7/16" Socket): 80 in-lbs

☐ Flush Standoffs (1/2" Socket): 132 in-lbs

☐ Microinverter Kit Nuts (7/16" Socket): 80 in-lbs

☐ Frameless Module Kit Nuts (7/16" Socket): 80 in-lbs

☐ 3/8" Bonding Hardware Nuts (7/16" Socket): 250 in-lbs

☐ All Tile Hook Lags (7/16" Socket): Fully Seat

☐ All Tile Hook Carriage Bolts (7/16" Socket): 132 in-lbs

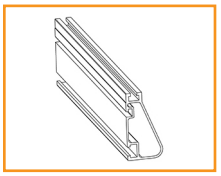
☐ Knockout Tile Lags (1/2" Socket): Fully Seat

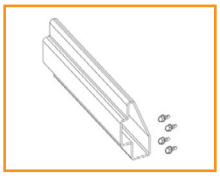
☐ Knockout Tile Nuts (1/2" Socket): 132 in-lbs

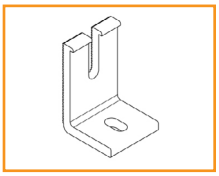
☐ Flat Roof Attachment Nuts (9/16” Socket): 250 in-lbs

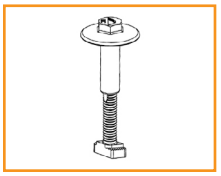
If using previous version of: FlashFoot, Integrated Grounding Mid Clamps, Grounding Lug, End Clamps, and Expansion Joints please refer to Alternate Components Addendum (Version 1.20).

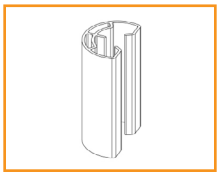
IRONRIDGE COMPONENTS

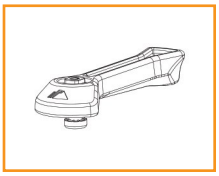

XR Rail

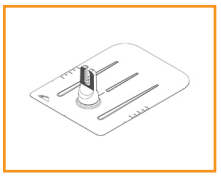

Bonded Splice

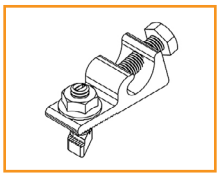

L-Foot

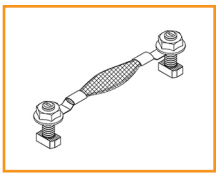

UFO


Stopper Sleeve

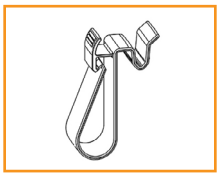

CAMO

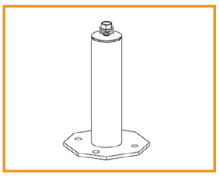

FlashFoot2

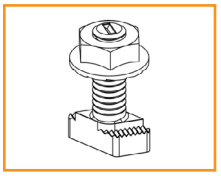

Grounding Lug

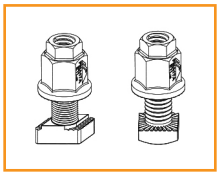

Expansion Joint

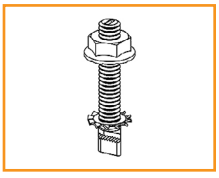
End Cap

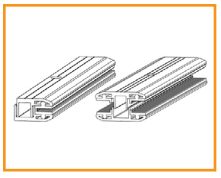

Wire Clip

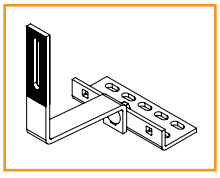

Flush Standoff

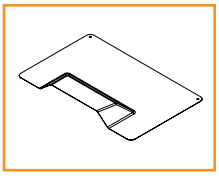

Microinverter Kit

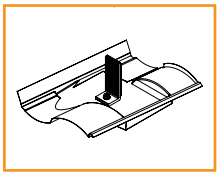

3/8" Bonding Hardware

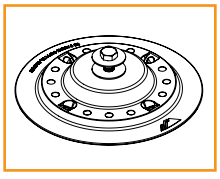

Frameless Module Kit

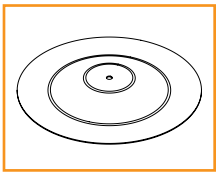

Frameless End/Mid Clamp


All Tile Hook


All Tile Hook Flashing

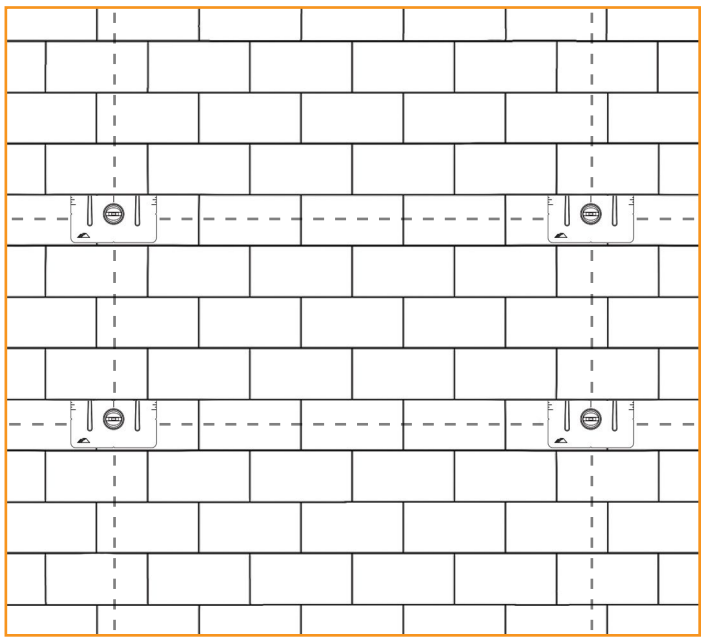

Knockout Tile


Flat Roof Attachment


Membrane Flashing

1. ATTACH BASES

For composition roofs, refer to FlashFoot2 install instructions on page 8. For tile roofs, refer to All Tile Hook and Knockout Tile install instructions on page 8 and 9. For flat roofs, refer to Flat Roof Attachment install instructions on page 9. When using approved third party attachments listed below, refer to manufacturer's install instructions.

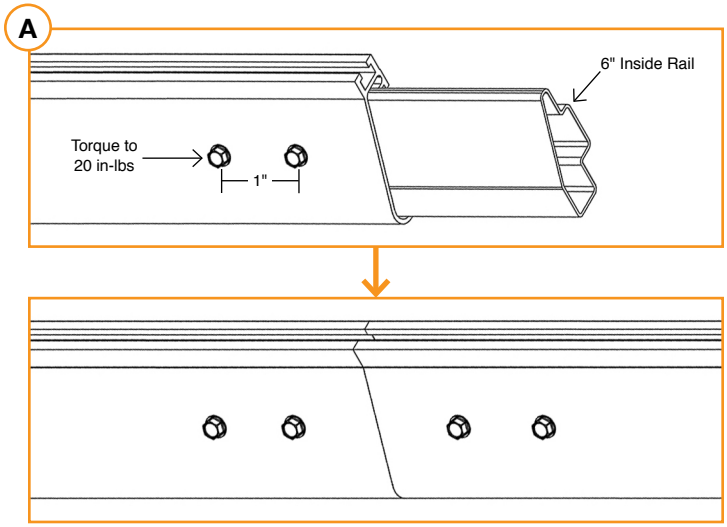


- **Tested or evaluated third-party roof attachments:**
  - **Anchor Products - U-Anchor**
  - **S-5! Standing Seam Metal Roof Clamps - Certification of metal roof clamps includes bonding to both painted and galvalume metal roofs. Tighten clamp set screws to 130-150 in-lbs (≥ 24 gauge) or 160-180 in-lbs (22 gauge) roofs. Tighten S-5! M10 bolt to 240 in-lbs or S-5! Mini M8 bolt to 156 in-lbs.**
  - **EcoFasten Green Fasten GF-1 Anchors**
  - **QuickMount PV Roof Mounts and Tile Hooks - Tile Hook attaches to XR Rail using 3/8" Bonding Hardware Kit torqued to 250 in-lbs.**
  - **Quickscrews Solar Roof Hooks, Ejot Aluminum Roof Hooks, Unirac Creotecc Tile Hooks, or Solarhooks - Attach to XR Rails with L-Foot or 3/8" Bonding Hardware Kit torqued to 250 in-lbs.**

2. PLACE RAILS

A. CONNECT SPLICES

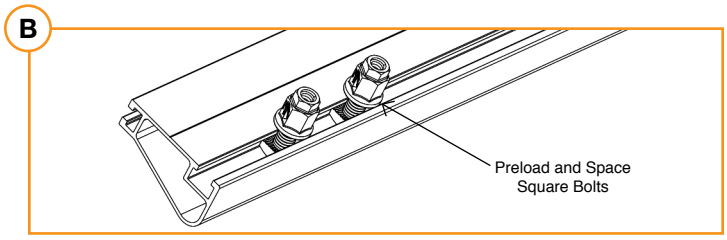
Use Bonded Splices, when needed, to join multiple sections of rail. Insert Bonded Splice 6" into first rail and secure with two self-drilling screws, spacing them approximately 1" apart and tightening to **20 in-lbs**. Slide second rail over Bonded Splice and secure with two more self-drilling screws.



- **Rows exceeding 100 feet of rail must use Expansion Joints.**
- **For XR10 and XR100 rails, insert screws along the provided lines.**
- **Refer to Structural Certification letters for rail splice location requirements.**
- **Screws can be inserted on front or back of rails.**

B. PREPARE HARDWARE

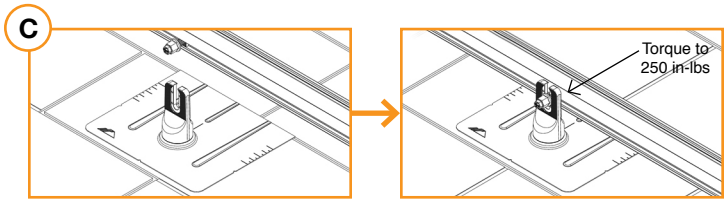
Slide square-headed bolts into side-facing rail slot. Space out bolts to match attachment spacing.



- **Tape ends of rail, to keep bolts from sliding out while moving.**
- **If using T-bolts, carry hardware onto roof and proceed.**

C. ATTACH RAILS

Drop rail with hardware into roof attachment. Level rail at desired height, then torque to **250 in-lbs**.

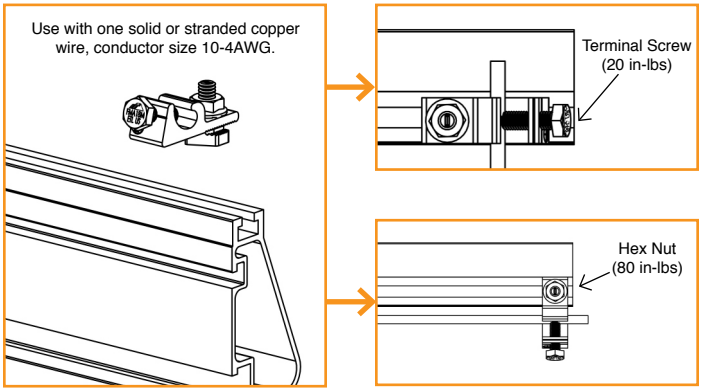


- **Rail can face either upslope or downslope on roof.**

3. SECURE LUGS

Insert T-bolt in top rail slot and torque hex nut to **80 in-lbs**. Install a minimum 10 AWG solid copper or stranded grounding wire. Torque terminal screw to **20 in-lbs**.

- **Ground Lugs are only needed on one rail per continuous row of modules, regardless of row length (unless frameless modules are being used, see Page 9).**
- **If using Enphase microinverters or Sunpower AC modules, Grounding Lugs may not be needed. See Page 9 for more info.**
- **Grounding Lugs can be installed anywhere along the rail and in either orientation shown. If installing lug underneath modules in areas with ground snow loads greater than 40 psf, place lug within 4 inches module frame edge.**



4. SECURE MODULES

A. SECURE FIRST END

Place first module in position on rails, a minimum of 1" from rail ends. Snap Stopper Sleeves onto UFO. Fasten module to rail using the UFO, ensuring that the UFO is hooked over the top of the module. Torque to **80 in-lbs**.

- **Ensure rails are square before placing modules.**
- **Hold Stopper Sleeves on end while torquing to prevent rotation.**
- **If using CAMO instead of UFO + Stopper Sleeve, refer to Page 6 for CAMO installation procedure.**

B. SECURE NEXT MODULES

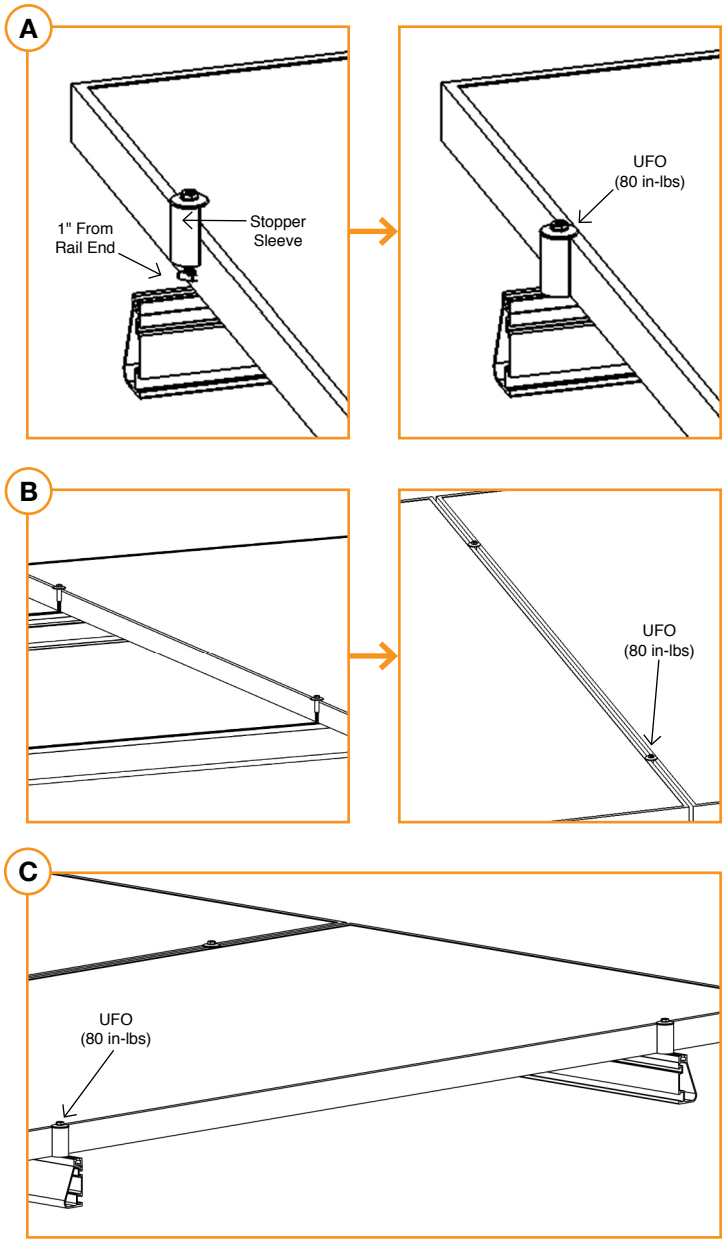
Place UFO into each rail, placing them flush against first module. Slide second module against UFO. Torque to **80 in-lbs**. Repeat for each following module.

- **When reinstalling UFO, move modules a minimum of 1/16" so UFOs are in contact with a new section of module frame.**
- **When UFOs are loosened and re-tightened, ensure UFO T-bolt bottoms out in rail channel before re-torquing UFO to achieve full engagement between T-bolt and rail.**
- **If using Wire Clips, refer to Page 9.**

C. SECURE LAST END

Place last module in position on rails, a minimum of 1" from rail ends. Snap Stopper Sleeves onto UFO. Secure UFO Clamps on rails, ensuring they are hooked over top of module. Torque to **80 in-lbs**.

- **Hold Stopper Sleeves on end while torquing to prevent rotation.**
- **Repeat all steps for each following row of modules, leaving a minimum 3/8" gap between rows.**
- **If using CAMO instead of UFO + Stopper Sleeve, refer to Page 6 for CAMO installation procedure.**

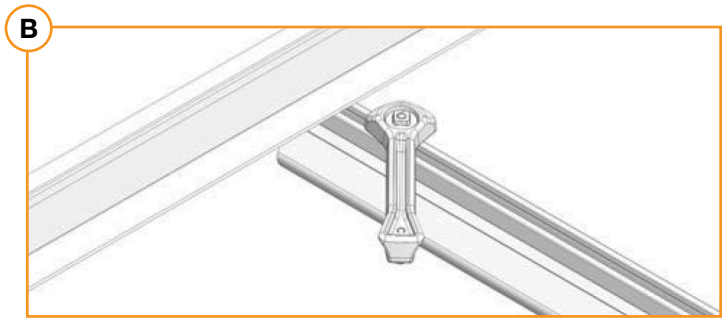


A. SLIDE INTO RAIL

Slide CAMO into rail channel far enough to clear the module frame. CAMO requires 6" of clearance from end of rail.

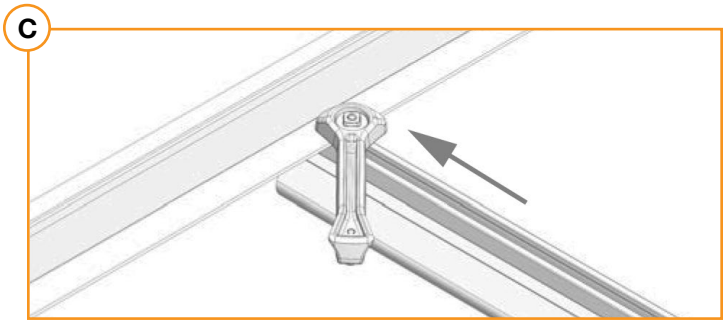
B. PLACE MODULE

Place module on rails (module cells not shown for clarity). When installing CAMO the module can overhang the rail no more than 1/4".



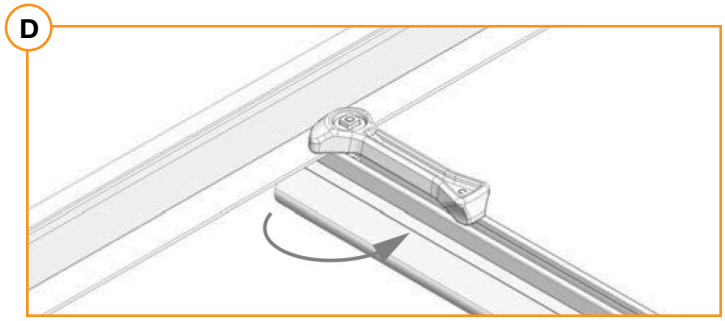
C. PULL TOWARDS END

Pull CAMO towards rail ends, at 45 degree angle, so the bonding bolt contacts the module flange edge.



D. SECURE TO FRAME

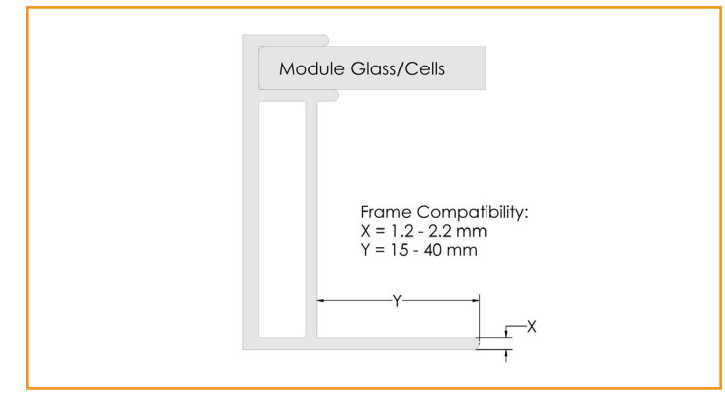
Rotate handle with an upwards motion until CAMO snaps into rail channel. Ensure CAMO bonding pins are fully seated on top of module frame.



FRAME COMPATIBILITY

CAMO has been tested or evaluated with all modules listed in the Module Compatibility section having frames within the referenced dimensions. Be sure the specific module being used meets the dimension requirements.

For installations with Hanwha Q CELLS modules with 32 mm frame heights, the maximum ground snow is 45 PSF (33 PSF module pressure).



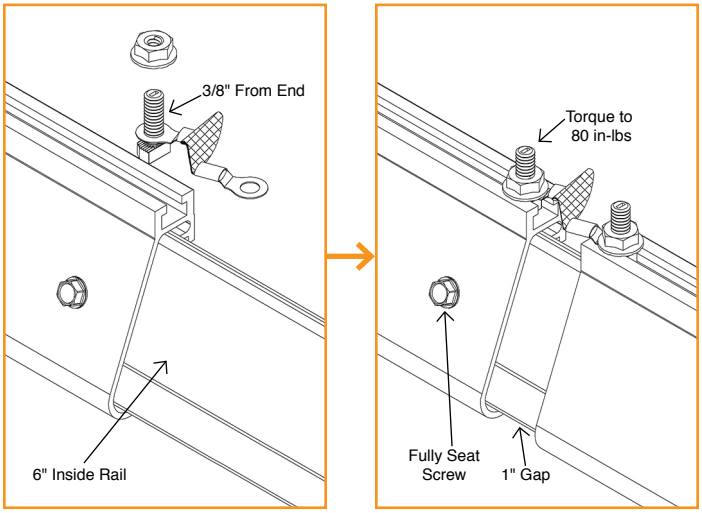
EXPANSION JOINTS

GROUNDING STRAP EXPANSION JOINT

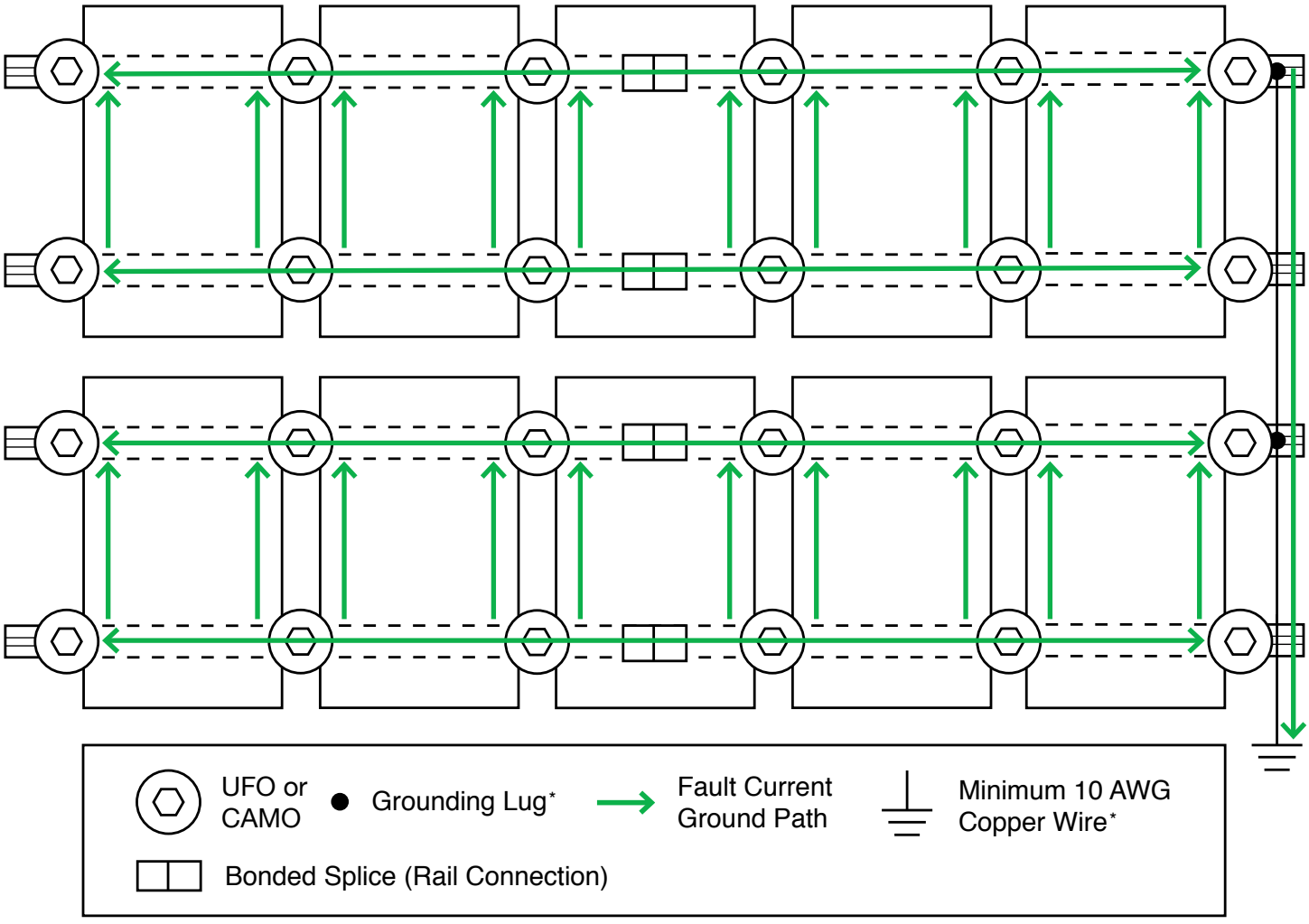
Grounding Strap Expansion Joints are required for thermal expansion of rows exceeding 100 feet of rail.

Insert Internal Splice into first rail and secure with screw. Assemble and secure Grounding Strap 3/8" from rail end. Slide second rail over Internal Splice leaving 1" gap between rails. Attach other end of Grounding Strap with hardware, and torque hex nuts to **80 in-lbs**.

- **Second Bonded Splice screw is <u>not</u> used with Expansion Joints.**
- **Do <u>not</u> install module over top of expansion joint location.**



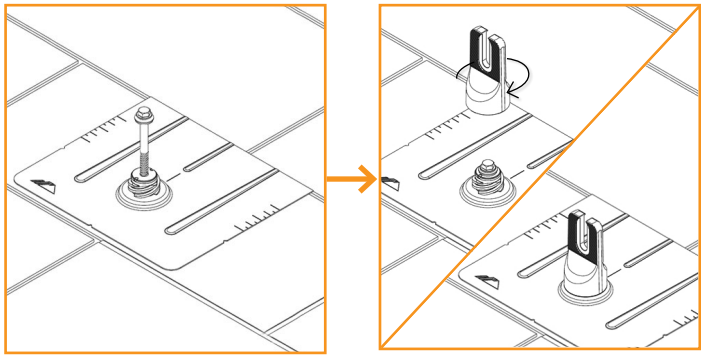
ELECTRICAL DIAGRAM



*Grounding Lugs and wire are not required in systems using certain Enphase microinverters or certain Sunpower modules. Equipment grounding is achieved with the Engage cable for Enphase or the AC module cable system for Sunpower via their integrated EGC.

FLASHFOOT2

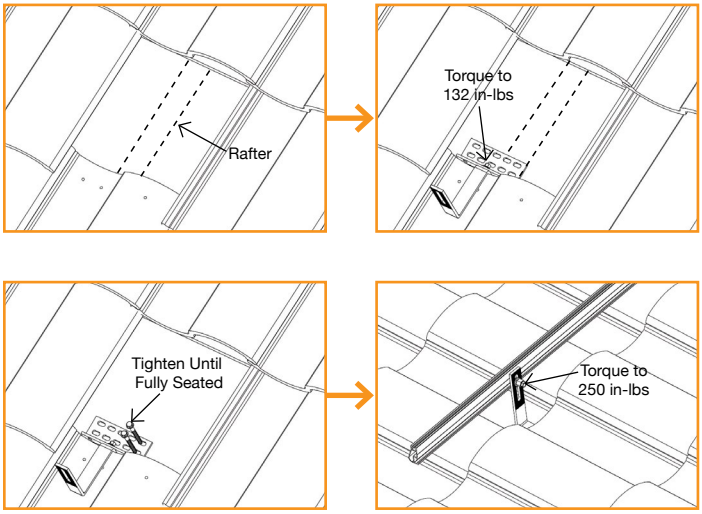
Locate roof rafters and mark locations on roof. Drill 1/4" pilot holes and backfill with approved sealant. Slide flashing between 1st and 2nd course of shingles, ensuring flashing doesn't overhang the downhill shingle. Line up with pilot hole and insert supplied lag bolt with washer through flashing. Fully seat lag bolt. Place Cap onto flashing in desired orientation for E/W or N/S rails and rotate 180 degrees until it locks into place.



- **Rail can be installed on either side of FlashFoot2 Cap.**
- **Standalone FlashFoot2 manual available on website.**

ALL TILE HOOK

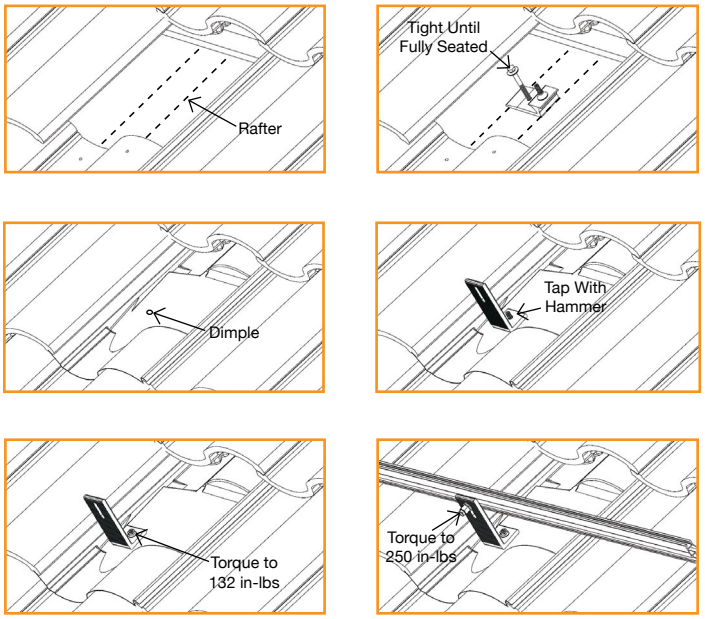
Remove tile and mark rafter. Position base over rafter, adjust arm if necessary and torque hardware to **132 in-lbs (11 ft-lbs)**. Use base as guide to drill 1/4" pilot holes, back fill with roofing manufacturer's approved sealant, then insert lag bolts and tighten until fully seated. Replace tiles and notch as necessary to ensure proper fit. Attach rails to either side of slot using bonding hardware and torque to **250 in-lbs (21-ft-lbs)**.



- **Position arm near the center of valley for curved tiles.**
- **Position arm away from seam of joining flat tiles.**
- **Ensure top of hook does not extend above rail.**
- **IronRidge offers an optional aluminum deck flashing. Refer to All Tile Hook Flashing Installation Manual. Other approved flashing methods include user supplied adhesive backed flexible flashing.**
- **Standalone All Tile Hook manual available on website.**

KNOCKOUT TILE

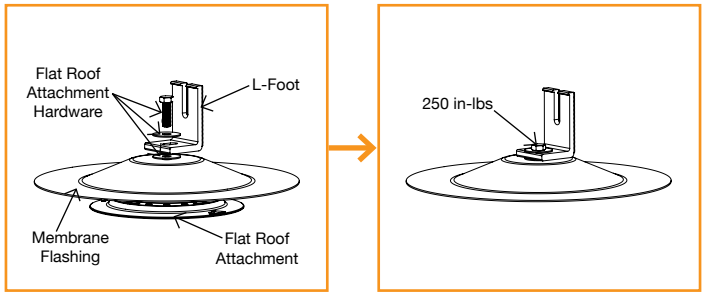
Remove tile and mark rafter. Use base as guide to drill 1/4" pilot hole and fill with roofing manufacturer's approved sealant. Insert lag bolt with bonded washer through base and drive until fully seated. Insert Tile Replacement Flashing, lower onto base and apply pressure over the threaded post until it dimples the flashing. Place L-Foot over dimple and tap with hammer to punch threaded post through the flashing. Ensure punched pieces of flashing are cleared away. Form flashing as needed to sit flush with surrounding tiles, position L-Foot in desired orientation and torque hardware to **132 in-lbs (11 ft-lbs)**. Attach rail to either side of L-Foot with bonding hardware and torque to **250 in-lbs (21 ft-lbs)**.



- **Base can be installed parallel or perpendicular to rafter.**
- **L-foot can be installed facing any direction.**
- **Ensure L-Foot does not extend above rail.**
- **If deck level flashing is required, approved flashing methods include user supplied adhesive backed flexible flashing.**
- **Standalone Knockout Tile manual available on website.**

FLAT ROOF ATTACHMENT

Flat Roof Attachment can be used with an L-foot for flush mounting modules on low sloped roofs. Mark locations for Flat Roof Attachment. Screws should be installed symmetrically to each other. If using a membrane flashing, remove the silicone washer's protective liner prior to attaching the membrane. Attach L-foot with washers and 3/8" hardware torqued to **250 in-lbs (21 ft-lbs)**. Seal attachment and/or membrane per roofing manufacturer's requirements.

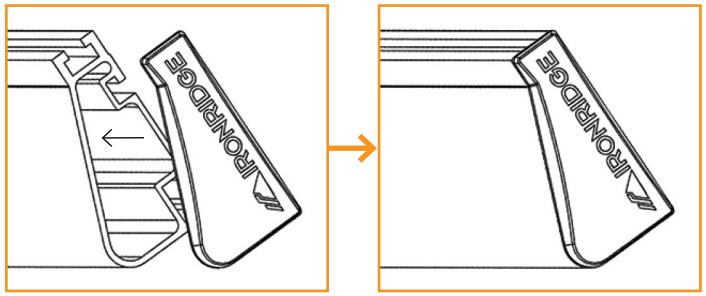


- **Type, size, and quantity of roof screws to be specified by Structural Engineer. Fastener size not to exceed #15.**
- **Membrane flashing available for TPO, PVC, and KEE roofs. Ensure membrane flashing is compatible with existing roofing material.**
- **If membrane flashing is not used, only washer on top of L-Foot is required.**
- **Standalone Flat Roof Attachment manual available on website.**

END CAPS

End Caps add a completed look and keep debris and pests from collecting inside rail.

Firmly press End Cap onto rail end.

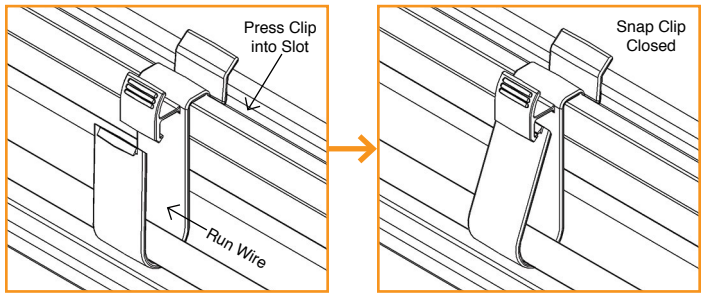


- **End Caps come in sets of left and right. Check that the proper amount of each has been provided.**

WIRE CLIPS

Wire Clips offer a simple wire management solution.

Firmly press Wire Clip into top rail slot. Run electrical wire through open clip. Snap closed once all wires have been placed.



FLUSH STANDOFFS

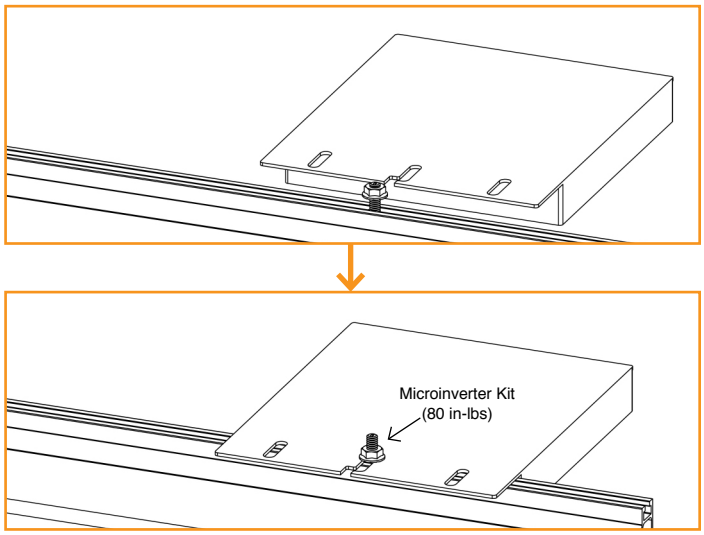
Attach Standoffs to roof locations with lag bolts (not included). Place flashing over Standoff. Attach L-Foot on Standoff washer with hardware. Torque to **132 in-lbs (11 ft-lbs)**.

MICROINVERTER KITS

Use IronRidge's Microinverter Kit to bond compatible microinverters and power optimizers to the racking system.

Insert Microinverter Kit T-bolt into top rail slot. Place compatible microinverter or power optimizer into position and tighten hex nut to **80 in-lbs**.

If installing in areas with ground snow loads greater than 40 psf, install MLPE devices directly next to module frame edge.



COMPATIBLE PRODUCTS

Enphase
M250-72, 250-60, M215-60, C250-72, S230, S280, IQ 6, IQ 6+, IQ 7, IQ 7+, IQ 7X, Q Aggregator

Darfon
MIG240, MIG300, G320, G640

Solar Edge
P300, P320, P370, P400, P405, P505, P600, P700, P730, P800p, P800s, P850

SYSTEMS USING ENPHASE MICROINVERTERS OR SUNPOWER AC MODULES

IronRidge systems using approved Enphase products or SunPower modules eliminate the need for lay-in lugs and field installed equipment grounding conductors (EGC). This solution meets the requirements of UL 2703 for bonding and grounding and is included in this listing.

The following Sunpower modules are included in this listing: Modules with model identifier Ab-xxx-YY and InvisiMount (G5) 46mm frame; where "A" is either E, or X; “b” can be 17, 18, 19, 20, 21, or 22; and “YY” can be C-AC, D-AC, BLK-C-AC, or BLK-D-AC.

The following Enphase products are included in this listing: Microinverters M250-72, M250-60, M215-60, C250-72, and Engage cables ETXX-240, ETXX-208, ETXX-277.

A minimum of two inverters mounted to the same rail and connected to the same Engage cable are required.

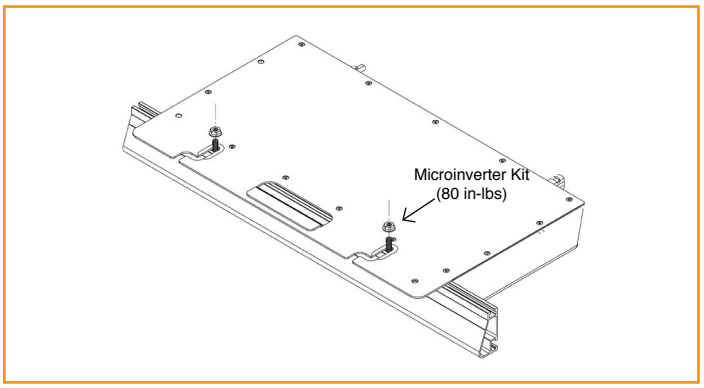
The microinverters or Sunpower AC modules must be used with a maximum 20 A branch rated overcurrent protection device (OCPD).

If an AC module is removed from a circuit for maintenance, you must first disconnect AC power and then install a temporary EGC to bridge the gap by inserting an AC extension cable (or via other NEC-compliant means), in order to maintain effective ground continuity to subsequent modules.

SYSTEMS USING PHAZR MICROSTORAGE PRODUCTS

Bonding and grounding is achieved via the IronRidge system when using the Microinverter Kit. Running a separate equipment grounding conductor to the PHAZRs is not required.

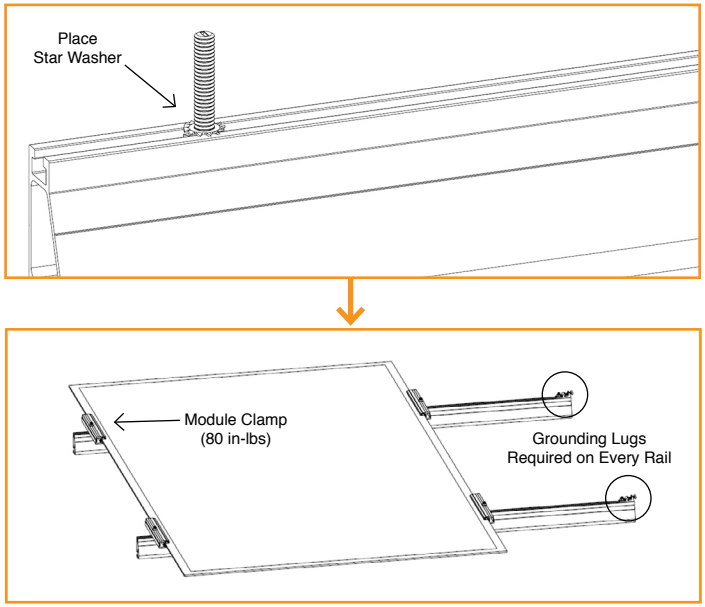
If installing in areas with ground snow loads greater than 40 psf and underneath a module, install PHAZR devices as close as possible to module frame edge.



FRAMELESS MODULE KITS

Insert Frameless Kit T-bolt in top rail slot. Place star washer over T-bolt, allowing it to rest on top of rail. Secure module clamps with a hex nut and torque to **80 in-lbs**.

- **Tested or evaluated module clamps:**
  - **Sunforson silver or black SFS-UTMC-200(B) mid and SFS-UTEC-200(B) end clamps.**
  - **Sunpreme silver or black mid and end clamps with part numbers 7500105X where "X" is 1, 5, 6 or 7.**
  - **IronRidge silver or black mid and end clamps with part numbers FMLS-XC-001-Y where "X" is E or M and "Y" is B or blank.**
- **Follow module manufacturer's installation instructions to install the module clamps.**
- **Frameless modules require using a Grounding Lug on every rail.**
- **For Sunpreme Modules Only: If required to use slide prevention hardware, see Module Slide Prevention Addendum (Version 1.10).**



MODULE COMPATIBILITY

The Flush Mount System may be used to ground and/or mount a PV module complying with UL 1703 only when the specific module has been evaluated for grounding and/or mounting in compliance with the included instructions. Unless otherwise noted, “xxx” refers to the module power rating and both black and silver frames are included in the certification.

MAKE	MODELS
Amerisolar	Modules with 35, 40 and 50mm frames and model identifier ASbYxxxZ; where "b" can be 5 or 6; "Y" can be M, P, M27, P27, M30, or P30; and "Z" can be blank, W or WB.
Astronergy Solar	Modules with 35, 40, and 45mm frames and model identifier aaSM66yyPzz-xxx; where “aa” can be CH or A; “yy” can be either 10 or 12; and “zz” can be blank, HV, (BF) or (BL). Frameless modules with model identifier CHSM6610P(DG)-xxx.
Auxin	Modules with 40mm frames and model identifier AXN6y6zAxxx; where "y" can be M or P; "z" can be 08, 09, 10, 11, or 12; and "A" can be F or T.
Axitec	Modules with 35 or 40mm frames and model identifier AC-xxxY/aa-ZZ; where “Y” is M or P; “aa” is 125 or 156; and “ZZ” is 54S, 60S or 72S.
Boviet	Modules with 40mm frames and model identifier BVM66aaYY-xxx; where "aa" can be 9, 10 or 12; and "YY" is M or P.
BYD	Modules with 35mm frames and model identifier BYDxxxAY-ZZ; where "A" can be M6, P6, or PH; "Y" can be C or K; and "ZZ" can be 30 or 36.
Canadian Solar	Modules with 35 and 40mm frames and model identifier CSbY-xxxZ; where "b" can be 1, 3 or 6; "Y" can be H, K, P, U, V, or X; and "Z" can be M, P, MS, PX , M-SD, P-AG, P-SD, MB-AG, PB-AG, MS-AG, or MS-SD. Frameless modules with model identifier CSbY-xxx-Z; where "b" can be 3 or 6; "Y" is K, P, U, or X; and "Z" can be M-FG, MS-FG, P-FG, MB-FG, or PB-FG.
CertainTeed	Modules with 35 and 40mm frames and model identifier CTxxxYZZ-AA; where "Y" can be M or P; "ZZ" can be 00,01, 10, or 11; and "AA" can be 01, 02 or 03.
CSUN	Modules with 35 and 40mm frames and model identifier YYxxx-zzAbb; where "YY" is CSUN or SST; "zz" is blank, 60, or 72; "A" is blank, P or M; and "bb" is blank, BB, BW, or ROOF.
Ecosolargy	Modules with 35, 40, and 50mm frames and model identifier ECOxxxYzzA-bbD; where "Y" can be A, H, S, or T; "zz" can be 125 or 156; "A" can be M or P; "bb" can be 60 or 72; and "D" can be blank or B.
ET Solar	Modules with 35, 40, or 50mm frames and model identifier ET-Y6ZZxxxAA; where "Y" is P, L, or M; "ZZ" is 60 or 72; and "AA" is WB, WW, BB, WBG, WWG, WBAC, WBCO, WWCO, WWBCO or BBAC.

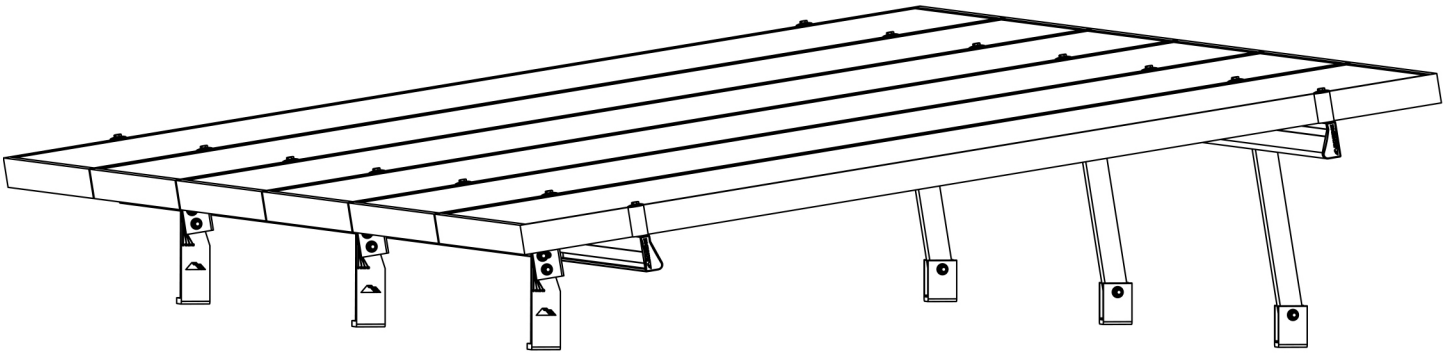
MODULE COMPATIBILITY

MAKE	MODELS
Flex	Modules with 35, 40, or 50mm frames and model identifier FXS-xxxYY-ZZ; where "xxx" is the module power rating; "YY" is BB or BC; and "ZZ" is MAA1B, MAA1W, MAB1W, SAA1B, SAA1W, SAC1B, SAC1W, SAD1W, SBA1B, SBA1W, SBC1B, or SBC1W.
GCL	Modules with 35 and 40mm frames and and model identifier GCL-a6/YY xxx; where "a" can be M or P; and "YY" can be 60, 72, or 72H.
GigaWatt Solar	Modules with 40mm frames and model identifier GWxxxYY; where “YY” is either PB or MB.
Hansol	Modules with 35 and 40mm frames and model identifier HSxxxYY-zz; where "YY" can be TB, TD, UB or UD; and "zz" can be AN1, AN3, AN4.
Hanwha Solar	Modules with 40, 45, or 50mm frames and model identifier HSLaaP6-YY-1-xxxZ; where "aa" is either 60 or 72; "YY" is PA or PB; and "Z" is blank or B.
Hanwha Q CELLS	Modules with 32, 35, 40, and 42mm frames and model identifier aaYY-ZZ-xxx; where "aa" can be Q. or B.; "YY" can be PLUS, PRO, PEAK, LINE PRO, LINE PLUS, or PEAK DUO; and "ZZ" can be G3, G3.1, G4, G4.1, L-G2, L-G2.3, L-G3, L-G3.1, L-G3y, L-G4, L-G4.2, L-G4y, LG4.2/TAA, L-G5.2, L-G5.2/H, LG5.3, BFR-G3, BLK-G3, BFR-G3.1, BLK-G3.1, BFR-G4, BFR-G4.1, BFR G4.3, BLK-G4.1, G4/SC, G4.1/SC, G4.1/TAA, G4.1/MAX, BFR G4.1/TAA, BFR G4.1/MAX, BLK G4.1/TAA, BLK G4.1/SC, EC-G4.4, G5, BLK-G5, or BLK-G5/SC.
Heliene	Modules with 40mm frames and model identifier YYZZxxx; where "YY" is 36, 60, 72, or 96; and "ZZ" is M, P, or MBLK.
Hyundai	Modules with 35, 40 and 50mm frames and model identifier HiS-YxxxZZ; where "Y" can be M or S; and "ZZ" can be KI, MI, MF, MG, SG, RI, RG(BF), RG(BK), TI, or TG.
Itek	Modules with 40 or 50mm frames and model identifier IT-xxx-YY; where "YY" is blank, HE, or SE, or SE72.
JA Solar	Modules with 35, 40 and 45mm frames and model identifier JAyyzz-bb-xxx/aa; where “yy” can be M, P, M6 or P6; “zz” can be blank, (K), (L), (R), (V), (BK), (FA), (TG), (FA)(R), (L)(BK), (L)(TG), (R)(BK), (R)(TG), (V)(BK), (BK)(TG), or (L)(BK)(TG); “bb” can be 48, 60, 72, 60S01, 60S02, 60S03, 72S01, 72S02, 72S03; and “aa” can be MP, SI, SC, PR, PR/1500V, 3BB, 4BB, 4BB/RE, 4BB/1500V, 5BB.
Jinko	Modules with 35 and 40mm frames and model identifier JKMYxxxZZ-aa; where "Y" can either be blank or S; "ZZ" can be P, PP, M; and "aa" can be blank, 60, 60B, 60H, 60-J4, 60B-J4, 60B-EP, 60(Plus), 60-V, 60-MX, 72, 72-V, 72H-V, 72L-V, 72-MX. Frameless modules with model identifier JKMxxxPP-DV.
Kyocera	Modules with 46mm frames and model identifier KYxxxZZ-AA; where “Y” is D or U; “ZZ” is blank, GX, or SX; and “AA” is LPU, LFU, UPU, LPS, LPB, LFB, LFBS, LFB2, LPB2, 3AC, 3BC, 3FC, 4AC, 4BC, 4FC, 4UC, 5AC, 5BC, 5FC, 5UC, 6BC, 6FC, 8BC, 6MCA, or 6MPA.
LG	Modules with 35, 40, and 46mm frames and model identifier LGxxxYaZ-bb; where "Y" is A, E, N, Q, S; "a" is 1 or 2; "Z" is C, K, T, or W; and "bb" is A3, A5, B3, G3, G4, or K4.
Longi	Modules with 40 and 45mm frames and model identifier LR6-YYZZ-xxxM; where "YY" can be 60 or 72; and "ZZ" can be BK, BP, HV, PB, PE, or PH.
Mission Solar	Modules with 40mm frames and model identifier MSExxxZZaa; where "ZZ" can be MM, SE, SO or SQ; and "aa" can be 1J, 4J, 4S, 5K, 5T, 6J, 6S, or 6W.
Mitsubishi	Modules with 46mm frames and model identifier PV-MYYxxxZZ; where "YY" is LE or JE; and "ZZ" is either HD, HD2, or FB.
Motech	IM and XS series modules with 40, 45, or 50mm frames.
Neo Solar Power	Modules with 35mm frames and model identifier D6YxxxZZaa; where "Y" can be M or P; "ZZ" can be B3A, B4A, E3A, E4A, H3A, H4A; and "aa" can be blank, (TF), ME or ME (TF).
Panasonic	Modules with 35 and 40mm frames and model identifier VBHNxxxYYzzA; where “YY” can be either SA or KA; “zz” can be either 01, 02, 03, 04, 06, 06B, 11, 11B, 15, 15B, 16, 16B, 17, or 18; and “A” can be blank, E or G.
Peimar	Modules with 40mm frames and model identifier SGxxxYzz; where "Y" can be M or P; and "zz" can be blank, (BF), or (FB).
Phono Solar	Modules with 35, 40, or 45mm frames and model identifier PSxxxY-ZZ/A; where "Y" is M or P; "ZZ" is 20 or 24; and "A" is F, T or U.

MODULE COMPATIBILITY

MAKE	MODELS
Prism Solar	Frameless modules with model identifier BiYY-xxxBSTC; where "YY" can be 48, 60, 60S, 72 or 72S.
REC Solar	Modules with 30, 38 and 45mm frames and model identifier RECxxxYYZZ; where “YY” can be M, NP, PE, TP, TP2, TP2M, TP 2S, TP 2SM, or XP; and “ZZ” can be blank, BLK, BLK2, SLV, or 72.
Renesola	Modules with 35, 40 or 50mm frames and model identifier JCxxxY-ZZ; where "Y" is F, M or S; and "ZZ" is Ab, Ab-b, Abh, Abh-b, Abv, Abv-b, Bb, Bb-b, Bbh, Bbh-b, Bbv, Bbv-b, Db, or Db-b.
Renogy	Modules with 40 or 50mm frames and model identifier RNG-xxxY; where “Y” is D or P.
S-Energy	Modules with 40mm frames and model identifier SNxxxY-ZZ; where "Y" is M or P; and "ZZ" is 10, or 15.
Seraphim Energy Group	Modules with 40mm frames and model identifier SEG-6YY-xxxZZ; where "YY" can be MA, MB, PA, PB; and "ZZ" can be BB, WB, or WW.
Seraphim USA	Modules with 40 and 50mm frames and model identifier SRP-xxx-6YY; where "YY" can be MA, MB, PA, PB, QA-XX-XX, and QB-XX-XX.
Sharp	Modules with 35 or 40mm frames and model identifier NUYYxxx; where “YY” is SA or SC.
Silfab	Modules with 38mm frames and model identifier SYY-Z-xxx; where “YY” is SA or LA; SG or LG; and “Z” is M, P, or X.
Solaria	Modules with 40mm frames and model identifier PowerXT xxxY-ZZ; where "Y" can be R or C; and "ZZ" can be AC, BD, BX, BY, PD, PX, PZ, WX or WZ.
SolarTech	Modules with 42mm frames and model identifier STU-xxxYY; where "YY" can be PERC or HJT.
SolarWorld AG / Industries GmbH	SolarWorld Sunmodule Plus, Protect, Bisun, XL, Bisun XL, may be followed by mono, poly, duo, black, bk, or clear; modules with 31, 33 or 46mm frames and model identifier SW-xxx.
SolarWorld Americas Inc.	SolarWorld Sunmodule Plus, Protect, Bisun, XL, Bisun XL, may be followed by mono, poly, duo, black, bk, or clear; modules with 33mm frames and model identifier SWA-xxx.
Stion	Thin film modules with 35mm frames and model identifier STO-xxx or STO-xxxA. Thin film frameless modules with model identifier STL-xxx or STL-xxxA.
SunEdison	Modules with 35, 40, or 50mm frames and model identifier SE-YxxxZABCDE; where "Y" is B, F, H, P, R, or Z; "Z" is 0 or 4; "A" is B, C, D, E, H, I, J, K, L, M, or N; "B" is B or W; "C" is A or C; "D" is 3, 7, 8, or 9; and "E" is 0, 1 or 2.
Suniva	Modules with 35, 38, 40, 46, or 50mm frames and model identifiers OPTxxx-AA-B-YYY-Z or MVXxxx-AA-B-YYY-Z; where "AA" is either 60 or 72; "B" is either 4 or 5; "YYY" is either 100,101,700,1B0, or 1B1; and "Z" is blank or B.
Sunpower	Modules with model identifier Ab-xxx-YY and standard (G3) or InvisiMount (G5) 46mm frame; where "A" is either E, P or X; “b” can be 17, 18, 19, 20, 21, or 22; and “YY” can be blank, NE, BLK, COM, C-AC, D-AC, BLK-C-AC, or BLK-D-AC.
Sunpreme	Sunpreme modules with 35 and 40mm frames and model identifier SNPM-AxB-xxxYzz; where "A" can be G or H; "Y" can be blank or T; and "zz" can be blank, 4BB, SM or 4BB SM. Frameless modules with model identifier SNPM-GxB-xxxZZ; where "ZZ" can be blank, 4BB, SM or 4BB SM.
Sunspark	Modules with 40mm frames and model identifier SYY-xxZ; where "YY" can be MX or ST; and "Z" can be P or W.
Suntech	Vd, Vem, Wdb, Wde, and Wd series modules with 35, 40, or 50mm frames.
Talesun	Modules with 35 and 40mm frames and model identifier TP6yyZxxx-A; where "yy" can be 60, 72, H60 or H72; "Z" can be M, or P; and "A" can be blank, B, or T.
Trina	Modules with 35, 40 or 46mm frames and model identifier TSM-xxxYYZZ; where “YY” is PA05, PC05, PD05, PA14, PC14, PD14, PE14, or DD05; and “ZZ” is blank, A, A.05, A.08, A.10, A.18, .05, .08, .10, .18, .08D, .18D, 0.82, A.082(II), .002, .00S, 05S, 08S, A(II), A.08(II), A.05(II), A.10(II), or A.18(II). Frameless modules with model identifier TSM-xxxYY; and “YY” is either PEG5, PEG5.07, PEG14, DEG5(II), DEG5.07(II), or DEG14(II).
Winaico	Modules with 35 or 40mm frames and model identifier Wsy-xxxz6; where "y" is either P or T; and ""z"" is either M or P.
Yingli	Panda, YGE, and YGE-U series modules with 35, 40, or 50 mm frames.

TILT MOUNT



INSTALLATION MANUAL

IRONRIDGE

CONTENTS

DISCLAIMER

This manual describes proper installation procedures and provides necessary standards required for product reliability. Warranty details are available on website. All installers must thoroughly read this manual and have a clear understanding of the installation procedures prior to installation. Failure to follow these guidelines may result in property damage, bodily injury or even death.

IT IS THE INSTALLER'S RESPONSIBILITY TO:

- Ensure safe installation of all electrical aspects of the array. All electrical installation and procedures should be conducted by a licensed and bonded electrician or solar contractor. Routine maintenance of a module or panel shall not involve breaking or disturbing the bonding path of the system. All work must comply with national, state and local installation procedures, product and safety standards.
- Comply with all applicable local or national building and fire codes, including any that may supersede this manual.
- Ensure all products are appropriate for the installation, environment, and array under the site's loading conditions.
- Use only IronRidge parts or parts recommended by IronRidge; substituting parts may void any applicable warranty.
- Review the Design Assistant and Certification Letters to confirm design specifications.
- Ensure provided information is accurate. Issues resulting from inaccurate information are the installer's responsibility.
- Ensure bare copper grounding wire does not contact aluminum and zinc-plated steel components, to prevent risk of galvanic corrosion.
- If loose components or loose fasteners are found during periodic inspection, re-tighten immediately. If corrosion is found, replace affected components immediately.
- Provide an appropriate method of direct-to-earth grounding according to the latest edition of the National Electrical Code, including NEC 250: Grounding and Bonding, and NEC 690: Solar Photovoltaic Systems.
- Disconnect AC power before servicing or removing modules, AC modules, microinverters and power optimizers.
- Review module manufacturer's documentation for compatibility and compliance with warranty terms and conditions.

RATINGS

UL 2703 LISTED

#5003339

- Conforms to STD UL 2703 (2015) Standard for Safety First Edition: Mounting Systems, Mounting Devices, Clamping/ Retention Devices, and Ground Lugs for Use with Flat-Plate Photovoltaic Modules and Panels.
- Max Overcurrent Protective Device (OCPD) Rating: 25A
- Max Module Size: 24ft²
- Module Orientation: Portrait or Landscape
- CAMO Specific Allowable Design Load Rating: 50 PSF downward, 50 PSF upward, 15 PSF lateral
- System Level Allowable Design Load Rating: meets minimum requirements of the standard (10 PSF downward, 5 PSF upward, 5 PSF lateral). Actual system structural capacity is defined by PE stamped certification letters.

CLASS A SYSTEM FIRE RATING PER UL 1703

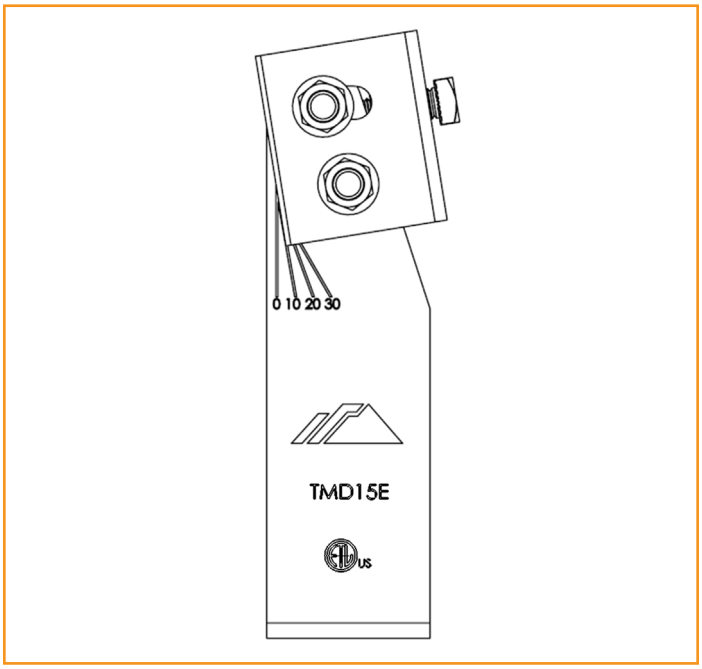
- Any System Tilt with Modules Types 1, 2 & 3 on Low Slope Roofs (< 9.5 degress)
- Any System Tilt with Module Types 1 & 2 on Steep Slope Roofs (> 9.5 degrees)
- Any module-to-roof gap is permitted, with no perimeter guarding required. This rating is applicable with any third-party attachment.
- Class A rated PV systems can be installed on Class A, B, and C roofs without affecting the roof fire rating.

STRUCTURAL CERTIFICATION

- Designed and Certified for Compliance with the International Building Code & ASCE/SEI-7

MARKINGS

Product markings are located on the South Tilt Leg.



CHECKLIST

PRE-INSTALLATION

☐ Verify module compatibility. See Page 11 for info.

TOOLS REQUIRED

☐ Cordless Drill (non-impact)

☐ Impact Driver (for lag bolts)

☐ Torque Wrench (0-250 in-lbs)

☐ 5/16” Socket

☐ 7/16” Socket

☐ 9/16” Socket (deep)

☐ String Line

TORQUE VALUES

☐ Tilt Leg Nuts (9/16" Socket): 250 in-lbs

☐ Bonded Splice Screws (5/16" Socket): 20 in-lbs

☐ Grounding Lug Nuts (7/16" Socket): 80 in-lbs

☐ Grounding Lug Terminal Screws (7/16 Socket): 20 in-lbs

☐ Universal Fastening Objects (7/16" Socket): 80 in-lbs

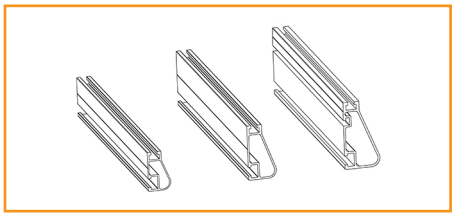
☐ Expansion Joint Nuts (7/16"): 80 in-lbs

☐ Microinverter Kit Nuts (7/16" Socket): 80 in-lbs

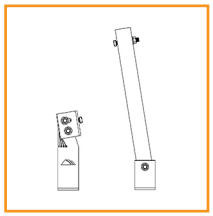
☐ Frameless Module Kit Nuts (7/16" Socket): 80 in-lbs

If using previous version of: Integrated Grounding Mid Clamps, Grounding Lug, End Clamps, and Expansion Joints please refer to Alternate Components Addendum (Version 1.20).

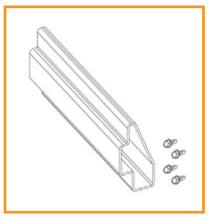
IRONRIDGE COMPONENTS



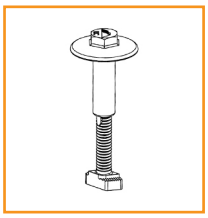
XR Rail



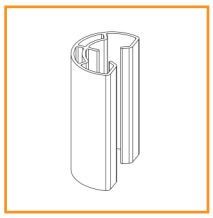
Tilt Leg Kit



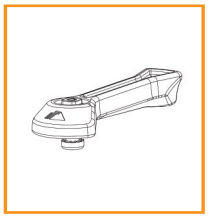
Bonded Splice



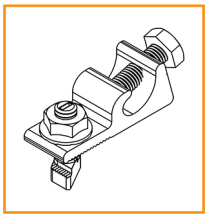
UFO



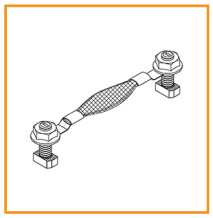
Stopper Sleeve



CAMO

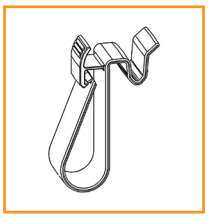


Grounding Lug

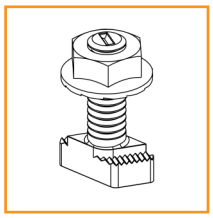


Expansion Joint

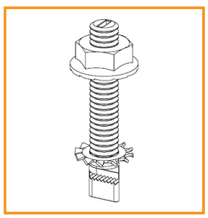
End Cap



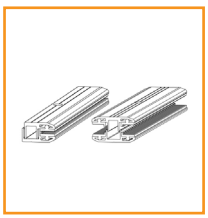
Wire Clip



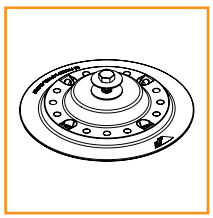
Microinverter Kit



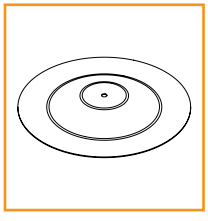
Frameless Module Kit



Frameless End/Mid Clamp



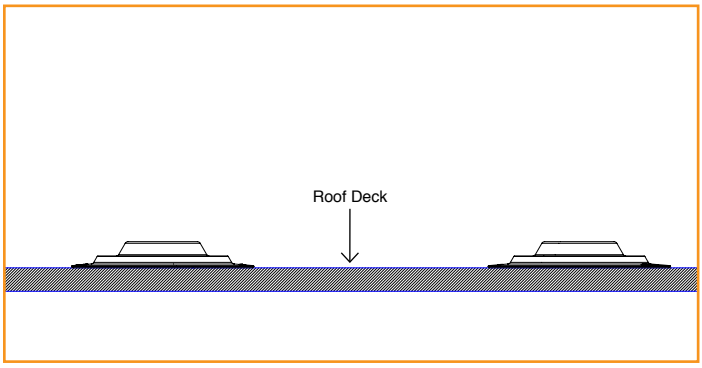
Flat Roof Attachment



Membrane Flashing

1. ATTACH BASES

Mark locations for Flat Roof Attachment. Type, size, and quantity of roof screws to be specified by Structural Engineer. Fastener size not to exceed #15. Screws should be installed symmetrically to each other. If using a membrane flashing, remove the silicone washer's protective liner prior to attaching the membrane. Ensure membrane flashing is compatible with existing roofing material.



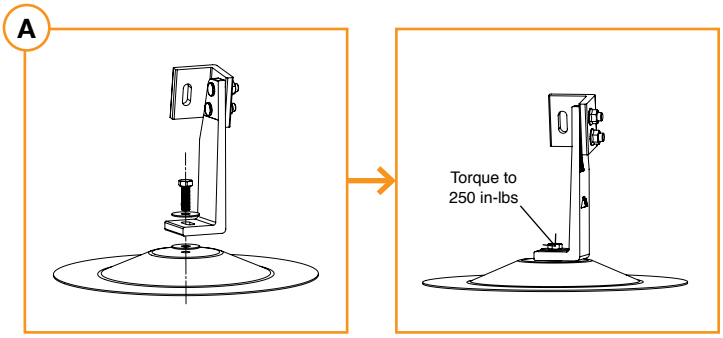
Additional tested or evaluated third-party roof attachments:

- Anchor Products **- U-Anchor**
- S-5! Standing Seam Metal Roof Clamps **- Certification of metal roof clamps includes bonding to both painted and galvalume metal roofs. Tighten clamp set screws to 130-150 in-lbs (≥ 24 gauge) or 160-180 in-lbs (22 gauge) roofs. Tighten S-5! M10 bolt to 240 in-lbs or S-5! Mini M8 bolt to 156 in-lbs.**
- QuickMount PV Tilt Standoffs **- QMNC, QMLSH; Tighten 5/16" bolt on top of standoff to a minimum of 140 in-lbs.**

2. ADD TILT LEGS

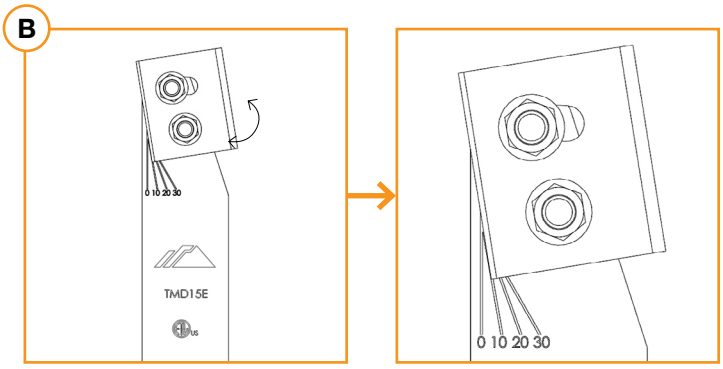
A. ASSEMBLE SOUTH LEGS

Mount South Tilt Leg Assembly to southern row of roof attachments. The IronRidge logo should face east to ensure proper South Leg orientation. Tighten Flat Roof Attachment hardware to **250 in-lbs**. If using a third-party roof attachment refer to manufacturer's instructions for proper tightening torque.



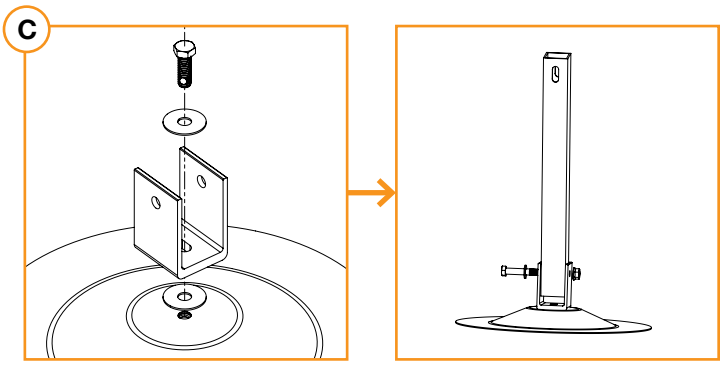
B. SET ANGLE

Set top pivot bracket of South Tilt Leg to the desired angle using the angle indicator on the face of the leg. Finger tighten bolts to allow for adjustment if necessary.



C. ASSEMBLE NORTH LEGS

Mount U-foot to northern row of roof attachments. Tighten Flat Roof Attachment hardware to **250 in-lbs**. If using a third-party roof attachment refer to manufacturer's instructions for proper tightening torque.Mount North Tilt Leg to northern row of U-feet and loosely secure hardware.

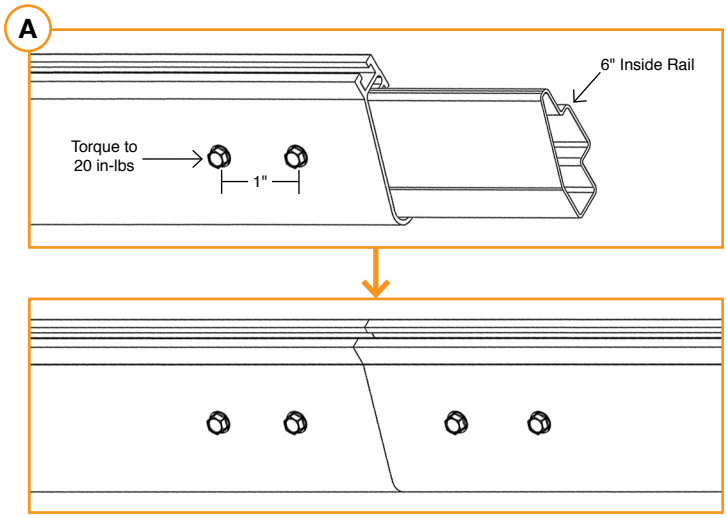


3. PLACE RAILS

A. CONNECT SPLICES

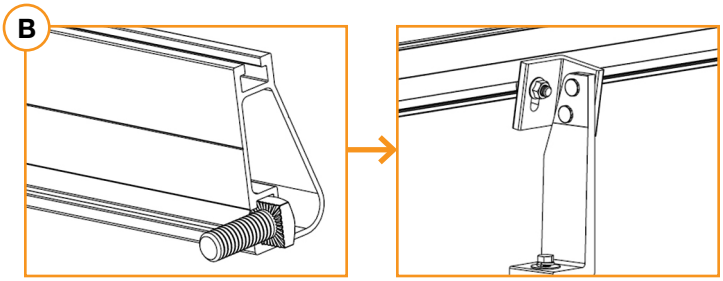
Use Bonded Splices, when needed, to join multiple sections of rail. Insert Bonded Splice 6" into first rail and secure with two self-drilling screws, spacing them about 1” apart and torquing to **20 in-lbs**. Slide second rail over Bonded Splice and secure with two self-drilling screws.

- **Rows exceeding 100 feet of rail must use Expansion Joints.**
- **For XR10 and XR100 rails, insert screws along the provided lines.**
- **Refer to Structural Certification letters for rail splice location requirements.**
- **Screws can be inserted on front or back of rails.**



B. ATTACH SOUTH RAILS

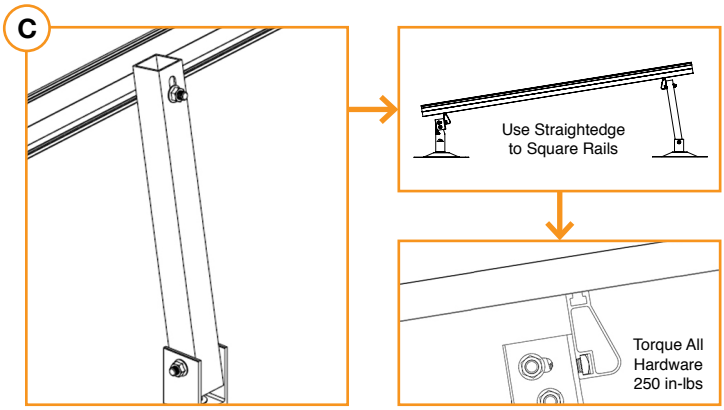
Slide 1" long bonding bolt into side-facing rail slot. Mount rail to pivot bracket of South Legs and loosely tighten nuts.



C. ATTACH NORTH RAILS

Slide 2.25" bonding bolt into side-facing rail slot. Mount rail to top of North Legs. Tighten all 3/8” hardware to **250 in-lbs** once rails are square.

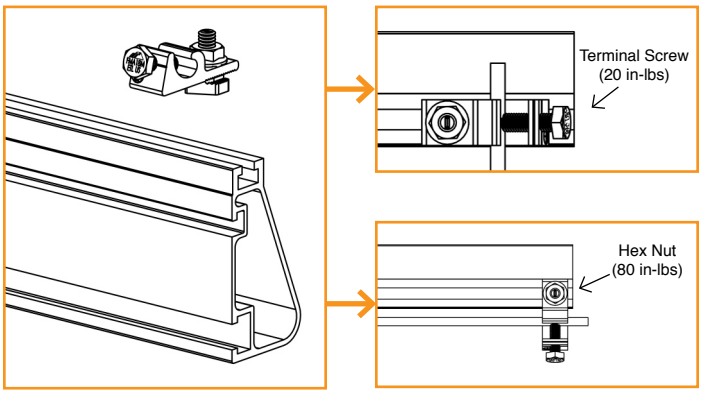
- **Use a straight edge to ensure South and North rails are on the same plane. An extra section of rail works well.**
- **Rails can mount on either north or south side of North Tilt Leg.**



4. SECURE LUGS

Insert T-bolt in top rail slot and torque hex nut to **80 in-lbs**. Install a minimum 10 AWG solid copper or stranded grounding wire. Torque terminal screw to **20 in-lbs**.

- **Ground Lugs are only needed on one rail per continuous row of modules, regardless of row length. (unless frameless modules are being used, see Page 10).**
- **If using Enphase microinverters or Sunpower AC modules, Grounding Lugs may not be needed. See Page 10 for more info.**
- **Grounding Lugs can be installed anywhere along the rail and in either orientation shown.**
- **Grounding Lugs are intended for use with one solid or stranded copper wire, conductor size 10-4AWG.**

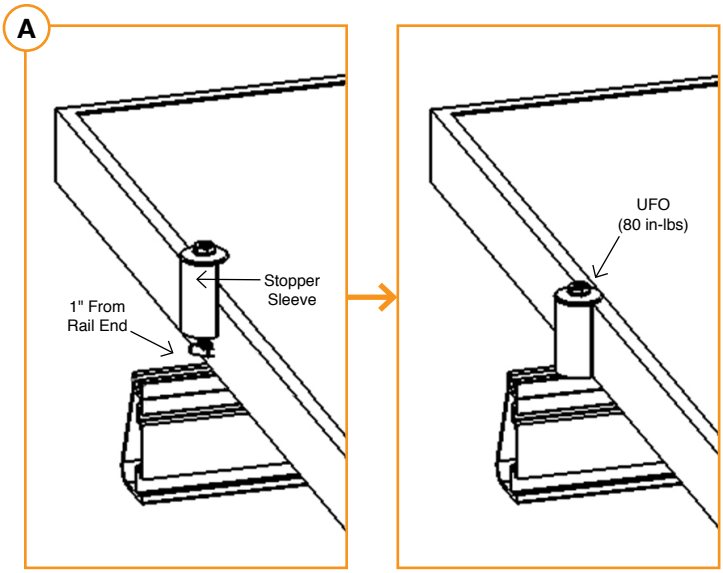


5. SECURE MODULES

A. SECURE FIRST END

Place first module in position on rails, a minimum of 1” from rail ends. Snap Stopper Sleeves onto UFO. Fasten the module to the rail with the UFO, ensuring that the UFO is hooked over the top of the module. Torque to **80 in-lbs**.

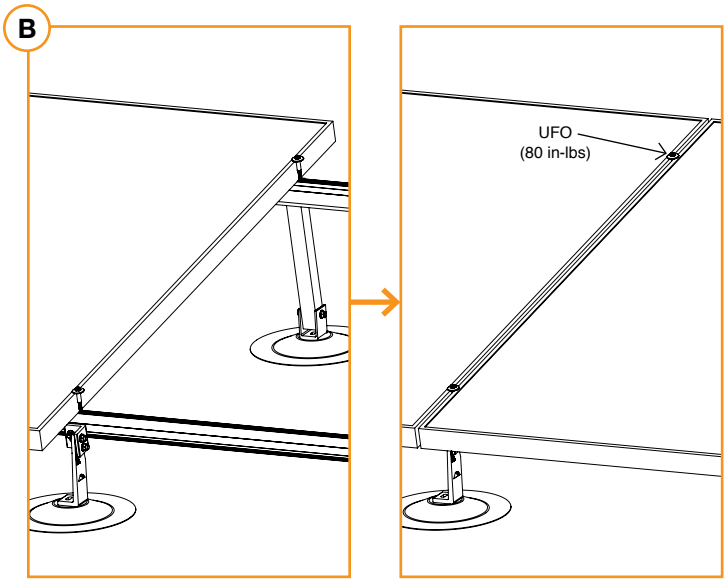
- **Ensure rails are square before placing modules.**
- **Hold Stopper Sleeves on end while torquing to prevent rotation.**
- **If using CAMO instead of UFO + Stopper Sleeve, refer to Page 7 for CAMO installation procedure.**



B. SECURE NEXT MODULES

Place UFO into each rail, placing them flush against first module. Slide second module against the UFO. Torque to **80 in-lbs**. Repeat for each following module.

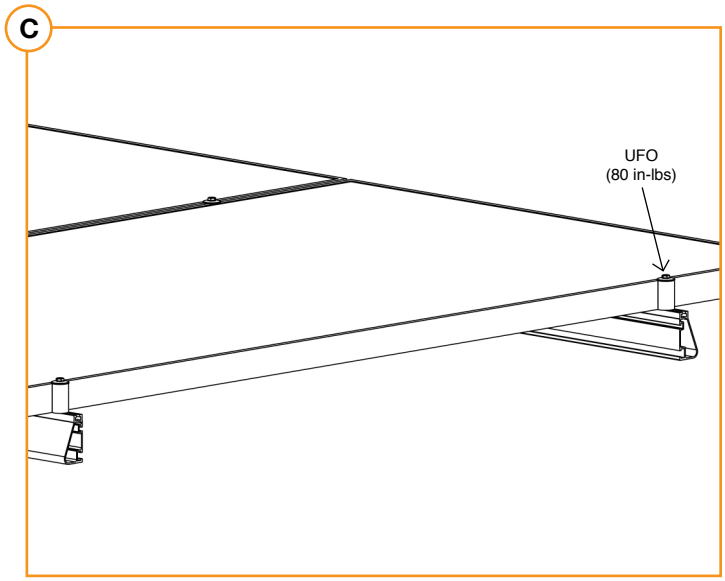
- **When reinstalling UFO, move modules a minimum of 1/16" so UFOs are in contact with a new section of module frame.**
- **When UFOs are loosened and re-tightened, ensure UFO T-bolt bottoms out in rail channel before re-torquing UFO to achieve full engagement between T-bolt and rail.**
- **If using Wire Clips, refer to Page 9.**



C. SECURE LAST END

Place last module in position on rails, a minimum of 1” from rail ends. Snap Stopper Sleeves onto UFO. Secure UFO on rail, ensuring it is hooked over the top of the module. Torque to **80 in-lbs**.

- **Hold Stopper Sleeves on end while torquing to prevent rotation.**
- **Repeat all steps for each following row of modules, leaving a minimum 3/8" gap between rows.**
- **If using CAMO instead of UFO + Stopper Sleeve, refer to Page 7 for CAMO installation procedure.**

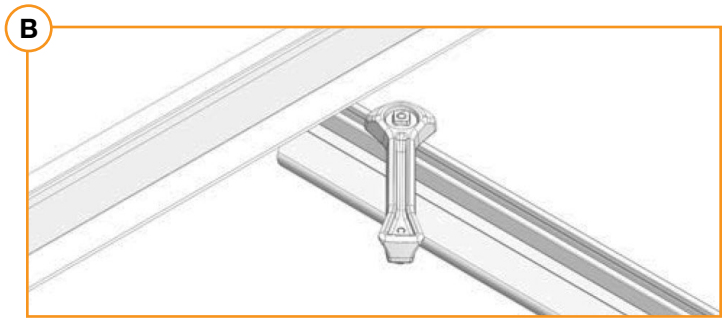


A. SLIDE INTO RAIL

Slide CAMO into rail channel far enough to clear the module frame. CAMO requires 6" of clearance from end of rail.

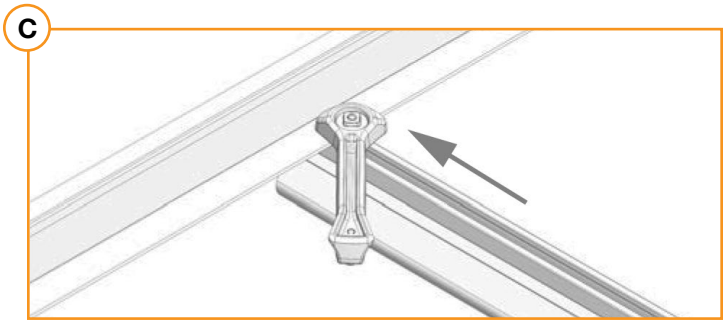
B. PLACE MODULE

Place module on rails (module cells not shown for clarity). When installing CAMO the module can overhang the rail no more than 1/4".



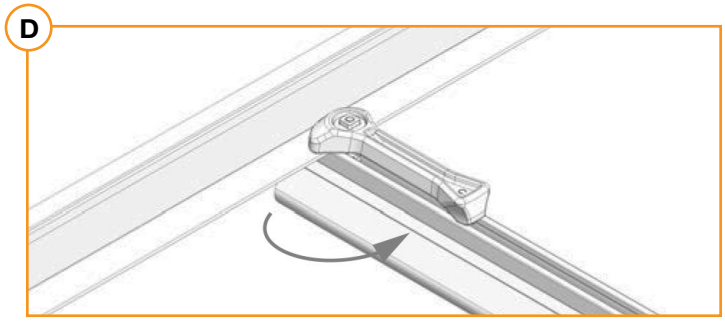
C. PULL TOWARDS END

Pull CAMO towards rail ends, at 45 degree angle, so the bonding bolt contacts the module flange edge.



D. SECURE TO FRAME

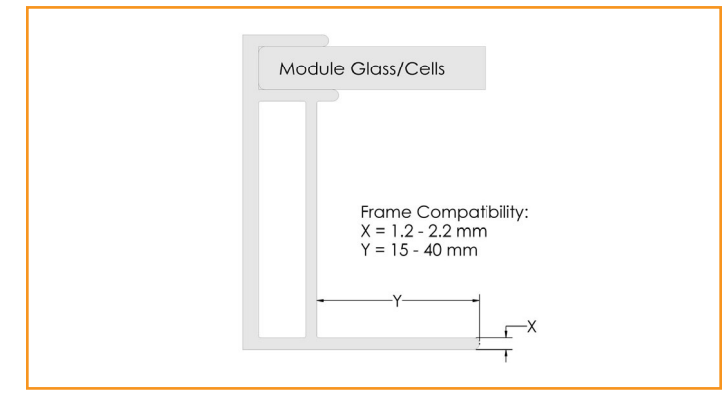
Rotate handle with an upwards motion until CAMO snaps into rail channel. Ensure CAMO bonding pins are fully seated on top of module frame.



FRAME COMPATIBILITY

CAMO has been tested or evaluated with all modules listed in the Module Compatibility section having frames within the referenced dimensions. Be sure the specific module being used meets the dimension requirements.

For installations with Hanwha Q CELLS modules with 32 mm frame heights, the maximum ground snow is 45 PSF (33 PSF module pressure).



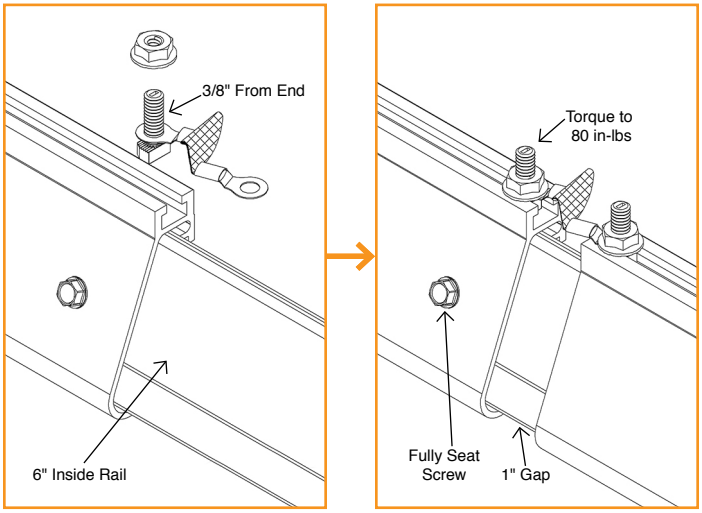
EXPANSION JOINTS

GROUNDING STRAP EXPANSION JOINT

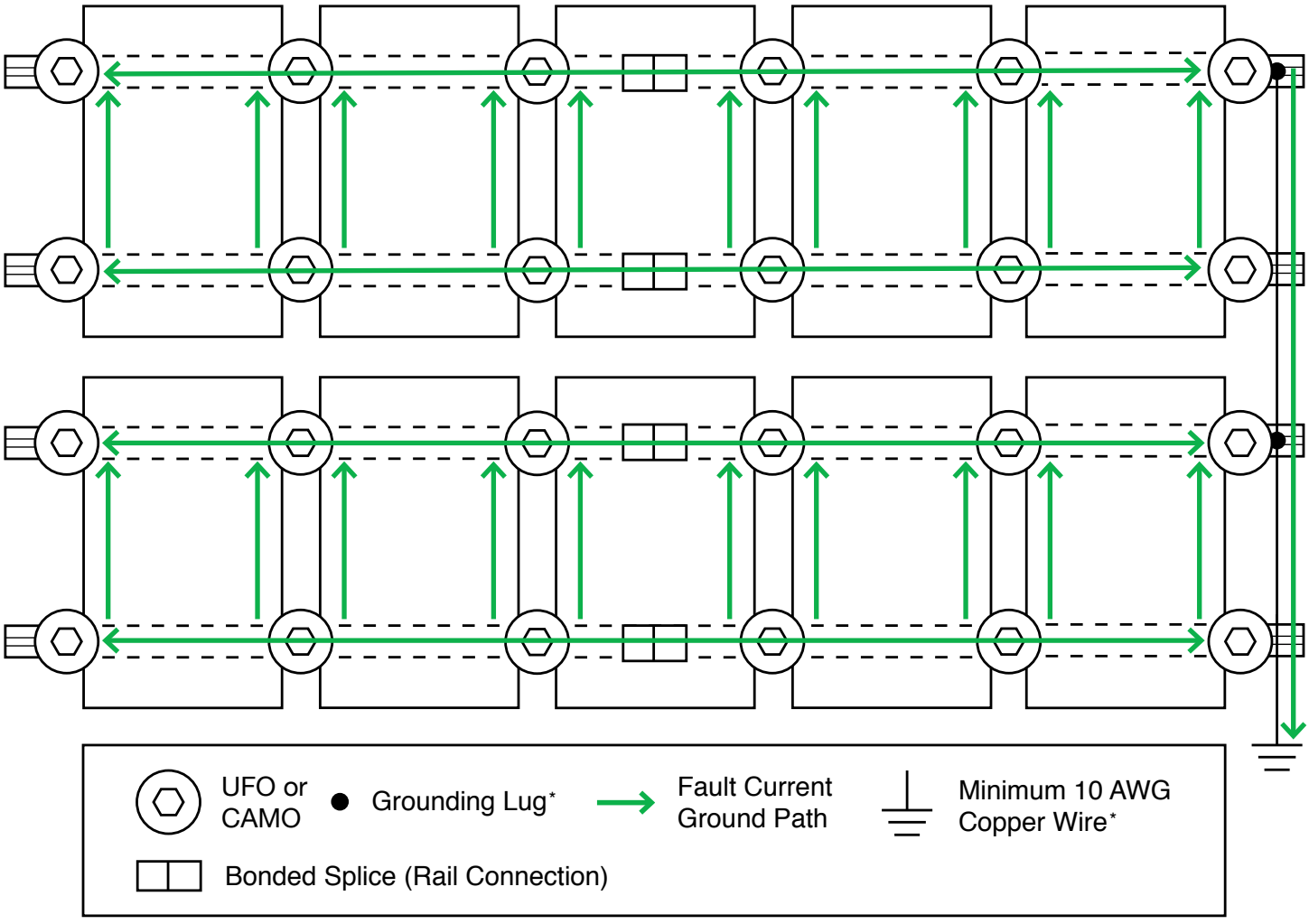
Grounding Strap Expansion Joints are required for thermal expansion of rows exceeding 100 feet of rail.

Insert Bonded Splice into first rail and secure with one screw. Assemble and secure Grounding Strap 3/8" from rail end. Slide second rail over Bonded Splice leaving 1" gap between rails. Attach other end of Grounding Strap with hardware, and torque hex nuts to **80 in-lbs**.

- **Remaining Bonded Splice screws are <u>not</u> used with Expansion Joints.**
- **Do <u>not</u> install module over top of expansion joint location.**

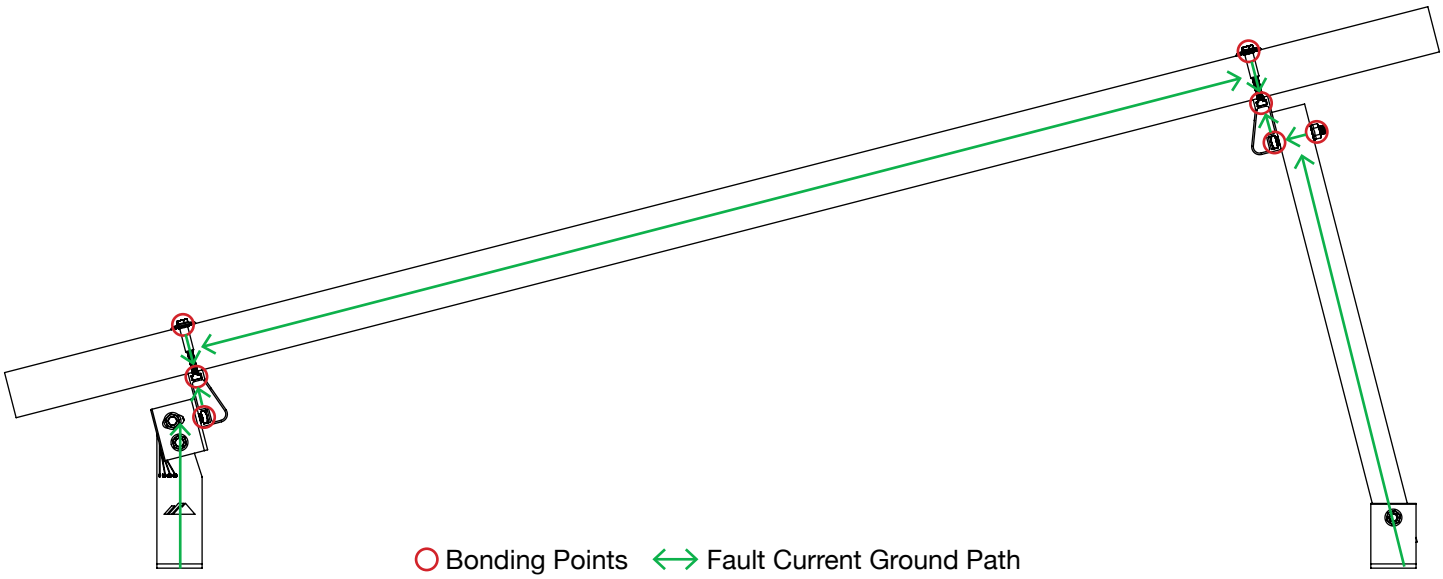


ELECTRICAL DIAGRAM



*Grounding Lugs and wire are not required in systems using certain Enphase microinverters or certain Sunpower modules. Equipment grounding is achieved with the Engage cable for Enphase or the AC module cable system for Sunpower via their integrated EGC.

ELECTRICAL DIAGRAM (CONTINUED)

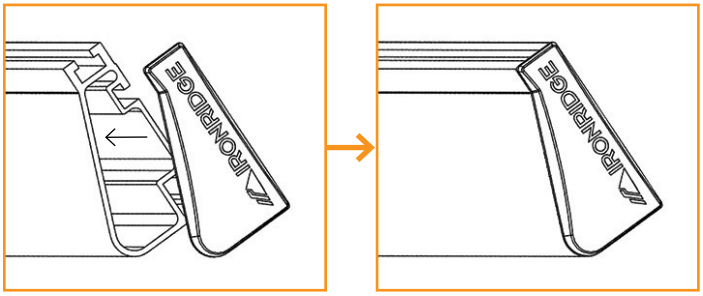


END CAPS

End Caps add a completed look and keep debris and pests from collecting inside rail.

Firmly press End Cap onto rail end.

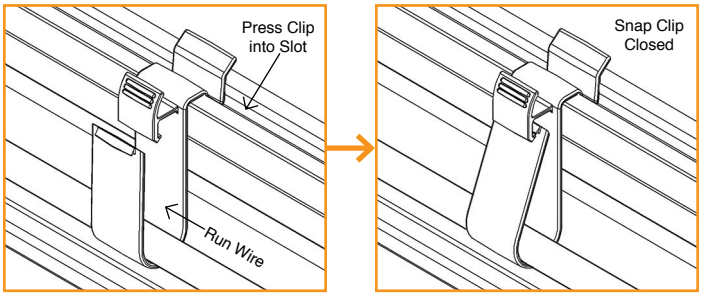
- **End Caps come in sets of left and right. Check that the proper amount of each has been provided.**
- **For open-structure installations, you can use adhesive to secure the End Caps.**



WIRE CLIPS

Wire Clips offer a simple wire management solution.

Firmly press Wire Clip into top rail slot. Run electrical wire through open clip. Snap closed once all wires have been placed.

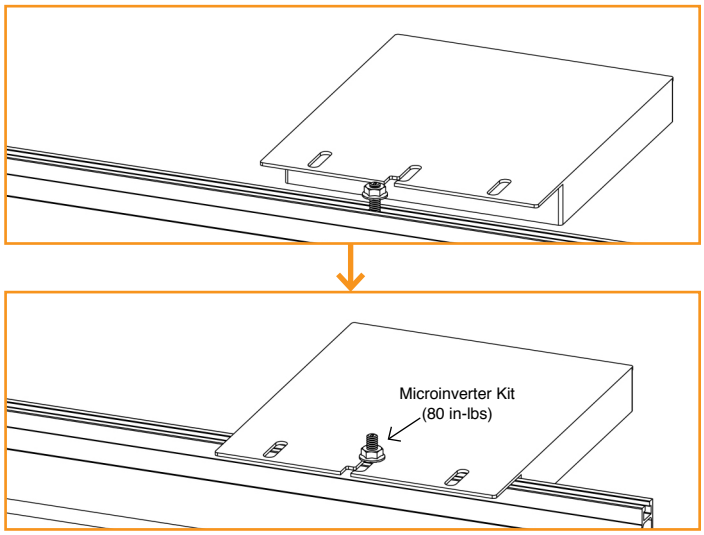


MICROINVERTER KITS

Use IronRidge's Microinverter Kit to bond compatible microinverters and power optimizers to the racking system.

Insert Microinverter Kit T-bolt into top rail slot. Place compatible microinverter or power optimizer into position and tighten hex nut to **80 in-lbs**.

- **If installing in areas with ground snow loads greater than 40 psf and underneath a module, install MLPE devices as close as possible to module frame edge.**



COMPATIBLE PRODUCTS

Enphase
M250-72, 250-60, M215-60, C250-72, S230, S280, IQ 6, IQ 6+, IQ 7, IQ 7+, IQ 7X, Q Aggregator

Darfon
MIG240, MIG300, G320, G640

Solar Edge
P300, P320, P370, P400, P405, P505, P600, P700, P730, P800p, P800s, P850

SYSTEMS USING ENPHASE MICROINVERTERS OR SUNPOWER AC MODULES

IronRidge systems using approved Enphase products or SunPower modules eliminate the need for lay-in lugs and field installed equipment grounding conductors (EGC). This solution meets the requirements of UL 2703 for bonding and grounding and is included in this listing.

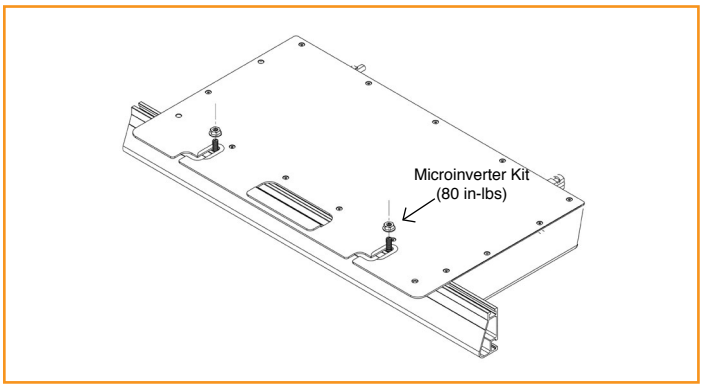
The following Sunpower modules are included in this listing: Modules with model identifier Ab-xxx-YY and InvisiMount (G5) 46mm frame; where "A" is either E, or X; “b” can be 17, 18, 19, 20, 21, or 22; and “YY” can be C-AC, D-AC, BLK-C-AC, or BLK-D-AC.

The following Enphase products are included in this listing: Microinverters M250-72, M250-60, M215-60, C250-72, and Engage cables ETXX-240, ETXX-208, ETXX-277.

- **A minimum of two inverters mounted to the same rail and connected to the same Engage cable are required.**
- **The microinverters or Sunpower AC modules must be used with a maximum 20 A branch rated overcurrent protection device (OCPD).**
- **If an AC module is removed from a circuit for maintenance, you must first disconnect AC power and then install a temporary EGC to bridge the gap by inserting an AC extension cable (or via other NEC-compliant means), in order to maintain effective ground continuity to subsequent modules.**

SYSTEMS USING PHAZR MICROSTORAGE PRODUCTS

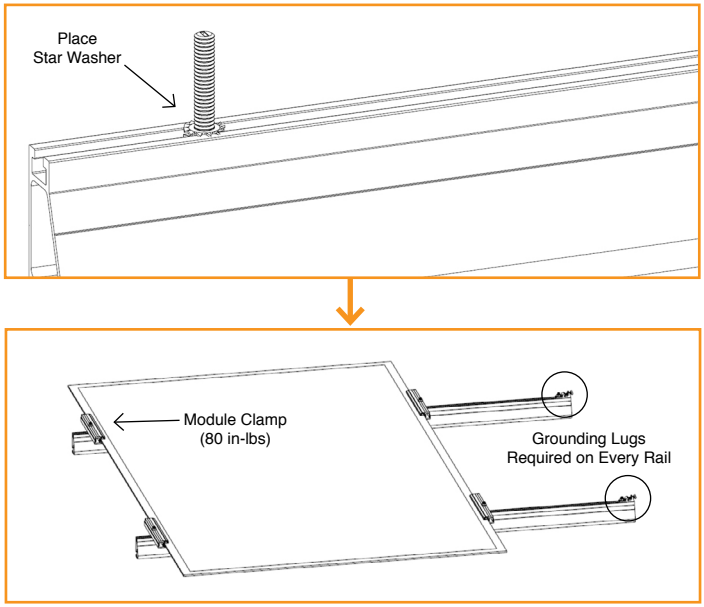
Bonding and grounding is achieved via the IronRidge system when using the Microinverter Kit. Running a separate equipment grounding conductor to the PHAZRs is not required.



FRAMELESS MODULE KITS

Insert Frameless Kit T-bolt in top rail slot. Place star washer over T-bolt, allowing it to rest on top of rail. Secure module clamps with a hex nut and torque to **80 in-lbs**.

- **Tested or evaluated module clamps:**
  - **Sunforson silver or black SFS-UTMC-200(B) mid and SFS-UTEC-200(B) end clamps.**
  - **Sunpreme silver or black mid and end clamps with part numbers 7500105X where "X" is 1, 5, 6 or 7.**
  - **IronRidge silver or black mid and end clamps with part numbers FMLS-XC-001-Y where "X" is E or M and "Y" is B or blank.**
- **Follow module manufacturer's installation instructions to install the module clamps.**
- **Frameless modules require using a Grounding Lug on every rail.**
- **For Sunpreme Modules Only: If required to use slide prevention hardware, see Module Slide Prevention Addendum (Version 1.10).**



MODULE COMPATIBILITY

The Tilt Mount System may be used to ground and/or mount a PV module complying with UL 1703 only when the specific module has been evaluated for grounding and/or mounting in compliance with the included instructions. Unless otherwise noted, “xxx” refers to the module power rating and both black and silver frames are included in the certification.

MAKE	MODELS
Amerisolar	Modules with 35, 40 and 50mm frames and model identifier ASbYxxxZ; where "b" can be 5 or 6; "Y" can be M, P, M27, P27, M30, or P30; and "Z" can be blank, W or WB.
Astronergy Solar	Modules with 35, 40, and 45mm frames and model identifier aaSM66yyPzz-xxx; where “aa” can be CH or A; “yy” can be either 10 or 12; and “zz” can be blank, HV, (BF) or (BL). Frameless modules with model identifier CHSM6610P(DG)-xxx.
Auxin	Modules with 40mm frames and model identifier AXN6y6zAxxx; where "y" can be M or P; "z" can be 08, 09, 10, 11, or 12; and "A" can be F or T.
Axitec	Modules with 35 or 40mm frames and model identifier AC-xxxY/aa-ZZ; where “Y” is M or P; “aa” is 125 or 156; and “ZZ” is 54S, 60S or 72S.
Boviet	Modules with 40mm frames and model identifier BVM66aaYY-xxx; where "aa" can be 9, 10 or 12; and "YY" is M or P.
BYD	Modules with 35mm frames and model identifier BYDxxxAY-ZZ; where "A" can be M6, P6, or PH; "Y" can be C or K; and "ZZ" can be 30 or 36.
Canadian Solar	Modules with 35 and 40mm frames and model identifier CSbY-xxxZ; where "b" can be 1, 3 or 6; "Y" can be H, K, P, U, V, or X; and "Z" can be M, P, MS, PX , M-SD, P-AG, P-SD, MB-AG, PB-AG, MS-AG, or MS-SD. Frameless modules with model identifier CSbY-xxx-Z; where "b" can be 3 or 6; "Y" is K, P, U, or X; and "Z" can be M-FG, MS-FG, P-FG, MB-FG, or PB-FG.
CertainTeed	Modules with 35 and 40mm frames and model identifier CTxxxYZZ-AA; where "Y" can be M or P; "ZZ" can be 00,01, 10, or 11; and "AA" can be 01, 02 or 03.
CSUN	Modules with 35 and 40mm frames and model identifier YYxxx-zzAbb; where "YY" is CSUN or SST; "zz" is blank, 60, or 72; "A" is blank, P or M; and "bb" is blank, BB, BW, or ROOF.
Ecosolargy	Modules with 35, 40, and 50mm frames and model identifier ECOxxxYzzA-bbD; where "Y" can be A, H, S, or T; "zz" can be 125 or 156; "A" can be M or P; "bb" can be 60 or 72; and "D" can be blank or B.
ET Solar	Modules with 35, 40, or 50mm frames and model identifier ET-Y6ZZxxxAA; where "Y" is P, L, or M; "ZZ" is 60 or 72; and "AA" is WB, WW, BB, WBG, WWG, WBAC, WBCO, WWCO, WWBCO or BBAC.

MODULE COMPATIBILITY

MAKE	MODELS
Flex	Modules with 35, 40, or 50mm frames and model identifier FXS-xxxYY-ZZ; where "xxx" is the module power rating; "YY" is BB or BC; and "ZZ" is MAA1B, MAA1W, MAB1W, SAA1B, SAA1W, SAC1B, SAC1W, SAD1W, SBA1B, SBA1W, SBC1B, or SBC1W.
GCL	Modules with 35 and 40mm frames and and model identifier GCL-a6/YY xxx; where "a" can be M or P; and "YY" can be 60, 72, or 72H.
GigaWatt Solar	Modules with 40mm frames and model identifier GWxxxYY; where “YY” is either PB or MB.
Hansol	Modules with 35 and 40mm frames and model identifier HSxxxYY-zz; where "YY" can be TB, TD, UB or UD; and "zz" can be AN1, AN3, AN4.
Hanwha Solar	Modules with 40, 45, or 50mm frames and model identifier HSLaaP6-YY-1-xxxZ; where "aa" is either 60 or 72; "YY" is PA or PB; and "Z" is blank or B.
Hanwha Q CELLS	Modules with 32, 35, 40, and 42mm frames and model identifier aaYY-ZZ-xxx; where "aa" can be Q. or B.; "YY" can be PLUS, PRO, PEAK, LINE PRO, LINE PLUS, or PEAK DUO; and "ZZ" can be G3, G3.1, G4, G4.1, L-G2, L-G2.3, L-G3, L-G3.1, L-G3y, L-G4, L-G4.2, L-G4y, LG4.2/TAA, L-G5.2, L-G5.2/H, LG5.3, BFR-G3, BLK-G3, BFR-G3.1, BLK-G3.1, BFR-G4, BFR-G4.1, BFR G4.3, BLK-G4.1, G4/SC, G4.1/SC, G4.1/TAA, G4.1/MAX, BFR G4.1/TAA, BFR G4.1/MAX, BLK G4.1/TAA, BLK G4.1/SC, EC-G4.4, G5, BLK-G5, or BLK-G5/SC.
Heliene	Modules with 40mm frames and model identifier YYZZxxx; where "YY" is 36, 60, 72, or 96; and "ZZ" is M, P, or MBLK.
Hyundai	Modules with 35, 40 and 50mm frames and model identifier HiS-YxxxZZ; where "Y" can be M or S; and "ZZ" can be KI, MI, MF, MG, SG, RI, RG(BF), RG(BK), TI, or TG.
Itek	Modules with 40 or 50mm frames and model identifier IT-xxx-YY; where "YY" is blank, HE, or SE, or SE72.
JA Solar	Modules with 35, 40 and 45mm frames and model identifier JAyyzz-bb-xxx/aa; where “yy” can be M, P, M6 or P6; “zz” can be blank, (K), (L), (R), (V), (BK), (FA), (TG), (FA)(R), (L)(BK), (L)(TG), (R)(BK), (R)(TG), (V)(BK), (BK)(TG), or (L)(BK)(TG); “bb” can be 48, 60, 72, 60S01, 60S02, 60S03, 72S01, 72S02, 72S03; and “aa” can be MP, SI, SC, PR, PR/1500V, 3BB, 4BB, 4BB/RE, 4BB/1500V, 5BB.
Jinko	Modules with 35 and 40mm frames and model identifier JKMYxxxZZ-aa; where "Y" can either be blank or S; "ZZ" can be P, PP, M; and "aa" can be blank, 60, 60B, 60H, 60-J4, 60B-J4, 60B-EP, 60(Plus), 60-V, 60-MX, 72, 72-V, 72H-V, 72L-V, 72-MX. Frameless modules with model identifier JKMxxxPP-DV.
Kyocera	Modules with 46mm frames and model identifier KYxxxZZ-AA; where “Y” is D or U; “ZZ” is blank, GX, or SX; and “AA” is LPU, LFU, UPU, LPS, LPB, LFB, LFBS, LFB2, LPB2, 3AC, 3BC, 3FC, 4AC, 4BC, 4FC, 4UC, 5AC, 5BC, 5FC, 5UC, 6BC, 6FC, 8BC, 6MCA, or 6MPA.
LG	Modules with 35, 40, and 46mm frames and model identifier LGxxxYaZ-bb; where "Y" is A, E, N, Q, S; "a" is 1 or 2; "Z" is C, K, T, or W; and "bb" is A3, A5, B3, G3, G4, or K4.
Longi	Modules with 40 and 45mm frames and model identifier LR6-YYZZ-xxxM; where "YY" can be 60 or 72; and "ZZ" can be BK, BP, HV, PB, PE, or PH.
Mission Solar	Modules with 40mm frames and model identifier MSExxxZZaa; where "ZZ" can be MM, SE, SO or SQ; and "aa" can be 1J, 4J, 4S, 5K, 5T, 6J, 6S, or 6W.
Mitsubishi	Modules with 46mm frames and model identifier PV-MYYxxxZZ; where "YY" is LE or JE; and "ZZ" is either HD, HD2, or FB.
Motech	IM and XS series modules with 40, 45, or 50mm frames.
Neo Solar Power	Modules with 35mm frames and model identifier D6YxxxZZaa; where "Y" can be M or P; "ZZ" can be B3A, B4A, E3A, E4A, H3A, H4A; and "aa" can be blank, (TF), ME or ME (TF).
Panasonic	Modules with 35 and 40mm frames and model identifier VBHNxxxYYzzA; where “YY” can be either SA or KA; “zz” can be either 01, 02, 03, 04, 06, 06B, 11, 11B, 15, 15B, 16, 16B, 17, or 18; and “A” can be blank, E or G.
Peimar	Modules with 40mm frames and model identifier SGxxxYzz; where "Y" can be M or P; and "zz" can be blank, (BF), or (FB).
Phono Solar	Modules with 35, 40, or 45mm frames and model identifier PSxxxY-ZZ/A; where "Y" is M or P; "ZZ" is 20 or 24; and "A" is F, T or U.

MODULE COMPATIBILITY

MAKE	MODELS
Prism Solar	Frameless modules with model identifier BiYY-xxxBSTC; where "YY" can be 48, 60, 60S, 72 or 72S.
REC Solar	Modules with 30, 38 and 45mm frames and model identifier RECxxxYYZZ; where “YY” can be M, NP, PE, TP, TP2, TP2M, TP 2S, TP 2SM, or XP; and “ZZ” can be blank, BLK, BLK2, SLV, or 72.
Renesola	Modules with 35, 40 or 50mm frames and model identifier JCxxxY-ZZ; where "Y" is F, M or S; and "ZZ" is Ab, Ab-b, Abh, Abh-b, Abv, Abv-b, Bb, Bb-b, Bbh, Bbh-b, Bbv, Bbv-b, Db, or Db-b.
Renogy	Modules with 40 or 50mm frames and model identifier RNG-xxxY; where “Y” is D or P.
S-Energy	Modules with 40mm frames and model identifier SNxxxY-ZZ; where "Y" is M or P; and "ZZ" is 10, or 15.
Seraphim Energy Group	Modules with 40mm frames and model identifier SEG-6YY-xxxZZ; where "YY" can be MA, MB, PA, PB; and "ZZ" can be BB, WB, or WW.
Seraphim USA	Modules with 40 and 50mm frames and model identifier SRP-xxx-6YY; where "YY" can be MA, MB, PA, PB, QA-XX-XX, and QB-XX-XX.
Sharp	Modules with 35 or 40mm frames and model identifier NUYYxxx; where “YY” is SA or SC.
Silfab	Modules with 38mm frames and model identifier SYY-Z-xxx; where “YY” is SA or LA; SG or LG; and “Z” is M, P, or X.
Solaria	Modules with 40mm frames and model identifier PowerXT xxxY-ZZ; where "Y" can be R or C; and "ZZ" can be AC, BD, BX, BY, PD, PX, PZ, WX or WZ.
SolarTech	Modules with 42mm frames and model identifier STU-xxxYY; where "YY" can be PERC or HJT.
SolarWorld AG / Industries GmbH	SolarWorld Sunmodule Plus, Protect, Bisun, XL, Bisun XL, may be followed by mono, poly, duo, black, bk, or clear; modules with 31, 33 or 46mm frames and model identifier SW-xxx.
SolarWorld Americas Inc.	SolarWorld Sunmodule Plus, Protect, Bisun, XL, Bisun XL, may be followed by mono, poly, duo, black, bk, or clear; modules with 33mm frames and model identifier SWA-xxx.
Stion	Thin film modules with 35mm frames and model identifier STO-xxx or STO-xxxA. Thin film frameless modules with model identifier STL-xxx or STL-xxxA.
SunEdison	Modules with 35, 40, or 50mm frames and model identifier SE-YxxxZABCDE; where "Y" is B, F, H, P, R, or Z; "Z" is 0 or 4; "A" is B, C, D, E, H, I, J, K, L, M, or N; "B" is B or W; "C" is A or C; "D" is 3, 7, 8, or 9; and "E" is 0, 1 or 2.
Suniva	Modules with 35, 38, 40, 46, or 50mm frames and model identifiers OPTxxx-AA-B-YYY-Z or MVXxxx-AA-B-YYY-Z; where "AA" is either 60 or 72; "B" is either 4 or 5; "YYY" is either 100,101,700,1B0, or 1B1; and "Z" is blank or B.
Sunpower	Modules with model identifier Ab-xxx-YY and standard (G3) or InvisiMount (G5) 46mm frame; where "A" is either E, P or X; “b” can be 17, 18, 19, 20, 21, or 22; and “YY” can be blank, NE, BLK, COM, C-AC, D-AC, BLK-C-AC, or BLK-D-AC.
Sunpreme	Sunpreme modules with 35 and 40mm frames and model identifier SNPM-AxB-xxxYzz; where "A" can be G or H; "Y" can be blank or T; and "zz" can be blank, 4BB, SM or 4BB SM. Frameless modules with model identifier SNPM-GxB-xxxZZ; where "ZZ" can be blank, 4BB, SM or 4BB SM.
Sunspark	Modules with 40mm frames and model identifier SYY-xxZ; where "YY" can be MX or ST; and "Z" can be P or W.
Suntech	Vd, Vem, Wdb, Wde, and Wd series modules with 35, 40, or 50mm frames.
Talesun	Modules with 35 and 40mm frames and model identifier TP6yyZxxx-A; where "yy" can be 60, 72, H60 or H72; "Z" can be M, or P; and "A" can be blank, B, or T.
Trina	Modules with 35, 40 or 46mm frames and model identifier TSM-xxxYYZZ; where “YY” is PA05, PC05, PD05, PA14, PC14, PD14, PE14, or DD05; and “ZZ” is blank, A, A.05, A.08, A.10, A.18, .05, .08, .10, .18, .08D, .18D, 0.82, A.082(II), .002, .00S, 05S, 08S, A(II), A.08(II), A.05(II), A.10(II), or A.18(II). Frameless modules with model identifier TSM-xxxYY; and “YY” is either PEG5, PEG5.07, PEG14, DEG5(II), DEG5.07(II), or DEG14(II).
Winaico	Modules with 35 or 40mm frames and model identifier Wsy-xxxz6; where "y" is either P or T; and ""z"" is either M or P.
Yingli	Panda, YGE, and YGE-U series modules with 35, 40, or 50 mm frames.